

**TENTATIVE**

All information in this technical data sheet is tentative  
and subject to change without notice.

# **15.0" XGA**

## **TECHNICAL SPECIFICATION**

**AC150XA02**

**MITSUBISHI ELECTRIC Corp.**

Date: Mar.13,'12

# CONTENTS

| No. | Item                                    | Page               |
|-----|---|--------------------|
| --  | COVER                                   | 1                  |
| --  | CONTENTS                                | 2                  |
| 1   | APPLICATION                             | 3                  |
| 2   | OVERVIEW                                | 4                  |
| 3   | ABSOLUTE MAXIMUM RATINGS                | 5                  |
| 4   | ELECTRICAL CHARACTERISTICS              | 5, 6, 7            |
| 5   | INTERFACE PIN CONNECTION                | 8, 9               |
| 6   | INTERFACE TIMING                        | 10, 11, 12, 13, 14 |
| 7   | BLOCK DIAGRAM                           | 15                 |
| 8   | MECHANICAL SPECIFICATION                | 16, 17             |
| 9   | OPTICAL CHARACTERISTICS                 | 18, 19, 20         |
| 10  | RELIABILITY TEST CONDITION              | 21                 |
| 11  | OTHER FEATURE                           | 22                 |
| 12  | HANDLING PRECAUTIONS FOR TFT-LCD MODULE | 23, 24, 25         |

## 1. APPLICATION

This specification applies to color TFT-LCD module, AC150XA02.

These specification papers are the proprietary product of Mitsubishi Electric Corporation (“MITSUBISHI”) and include materials protected under copyright of MITSUBISHI. No part of this document may be reproduced in any form or by any means without the express written permission of MITSUBISHI.

MITSUBISHI does not assume any liability for infringement of patents, copyrights or other intellectual property rights of third parties by or arising from use of a product specified in this document. No license, express, implied or otherwise, is granted under any patents, copyrights or other intellectual property rights of MITSUBISHI or of others.

MITSUBISHI classifies the usage of the TFT-LCD module as follows. Please confirm the usage before using the product.

### (1) Standard Usage

Computers, office equipment, factory automation equipment, test and measurement equipment, communications, transportation equipment(automobiles, ships, trains, etc.), provided, however, that operation is not influenced by TFT-LCD directly.

### (2) Special Usage

Medical equipment, safety equipment, transportation equipment, provided, however, that TFT-LCD is necessary to its operation.

### (3) Specific Usage

Cockpit Equipment, military systems, aerospace equipment, nuclear reactor control systems, life support systems and any other equipment. MITSUBISHI should make a contract that stipulate apportionment of responsibilities between MITSUBISHI and our customer.

The product specified in this document is designed for “Standard Usage” unless otherwise specified in this document. If customers intend to use the product for applications other than those specified for “Standard Usage”, they should first contact MITSUBISHI sales representative for its intended use in writing.

MITSUBISHI has been making continuous effort to improve the reliability of its products. Customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions, anti-failure features.

MITSUBISHI assumes no responsibility for any damage resulting from the use of the product that does not comply with the instructions and the precautions specified in this document.

Please contact and consult a MITSUBISHI sales representative for any questions regarding this product.

## 2. OVERVIEW

AC150XA02 is 15.0" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, LED driver and backlight unit.

By applying 6 bit or 8 bit digital data,  $1024 \times 768$ , 262k-color or 16.7M-color images are displayed on the 15.0" diagonal screen. Input power voltages are 3.3 V for LCD driving and 12.0 V for backlight unit.

The type of data and control signals are digital and transmitted via LVDS interface per Typ. 65 MHz clock cycle.

General specifications are summarized in the following table:

| ITEM                           | SPECIFICATION  |
|--------------------------------|--|
| Display Area (mm)              | 304.1(H) $\times$ 228.1(V)<br>(15.0-inch diagonal)                       |
| Number of Dots                 | $1024 \times 3$ (H) $\times$ 768 (V)                                     |
| Pixel Pitch (mm)               | 0.297 (H) $\times$ 0.297 (V)   |
| Color Pixel Arrangement        | RGB vertical stripe  |
| Display Mode                   | Normally white   |
| Number of Color                | 262k(6 bit/color), 16.7M(8 bit/color)                                    |
| Luminance (cd/m <sup>2</sup> ) | 450  |
| Viewing Angle (CR $\geq$ 10)   | -80~80°(H), -70~70°(V)   |
| Surface Treatment              | Anti-glare and hard-coating 3H   |
| Electrical Interface           | LVDS (6 bit/8 bit)   |
| Viewing direction              | Higher Contrast ratio: 6 o'clock<br>Less gray scale reversal: 12 o'clock |
| Module Size (mm)               | 326.5 (W) $\times$ 253.5 (H) $\times$ 12.0(D)                            |
| Module Mass (g)                | 1100   |
| Backlight Unit                 | LED, Edge-light, Unreplaceable   |

Characteristic value without any note is typical value.

### 3. ABSOLUTE MAXIMUM RATINGS

| ITEM                                      | SYMBOL                    | MIN. | MAX.    | UNIT |
|---|---------------------------|------|---------|------|
| Power Supply Voltage for LCD              | VCC                       | 0    | 4.0     | V    |
| Logic Input Voltage                       | VI                        | -0.3 | VCC+0.3 | V    |
| Backlight Power Supply Input Voltage      | VL                        | -0.3 | 14.0    | V    |
| Backlight ON-OFF                          | BLEN                      | -0.3 | VL      | V    |
| Light Dimming Control (PWM) input voltage | V PDIM                    | -0.3 | 5.8     | V    |
| Operation Temperature (Panel) Note 1,2)   | T <sub>op</sub> (Panel)   | 0    | 65      | °C   |
| Operation Temperature (Ambient) Note 2)   | T <sub>op</sub> (Ambient) | 0    | 65      | °C   |
| Storage Temperature Note 2)               | T <sub>stg</sub>          | -20  | 65      | °C   |

[Note]

- 1) The relative temperature and humidity range are 90%RHMax. (Ta ≤ 40°C).
- 2) The maximum wet bulb temperature ≤ 39°C (Ta > 40°C) and without dewing.
- 3) If you use the product in a environment which over the definition of temperature and humidity too long to effect the result of eye-aching.
- 4) If you operate the product in normal temperature range, the center surface of panel should be under 65°C.

### 4. ELECTRICAL CHARACTERISTICS

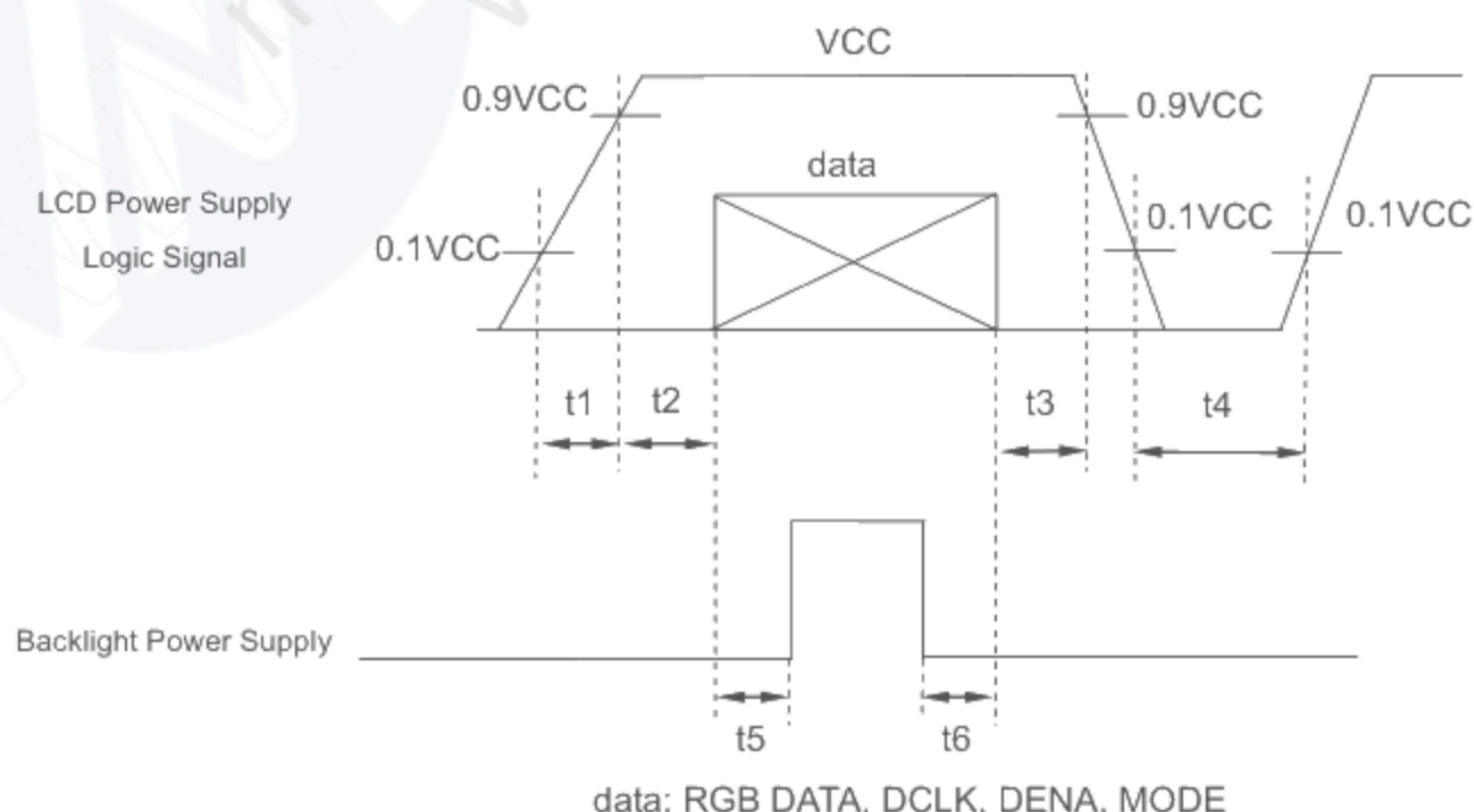
#### (1) TFT-LCD

Ambient temperature: Ta = 25°C

| ITEM                            | SYMBOL | MIN. | TYP.    | MAX. | UNIT    | Remarks     |
|---------------------------------|--------|------|---------|------|---------|-------------|
| Power Supply Voltages for LCD   | VCC    | 3.0  | 3.3     | 3.6  | V       | *1)         |
| Power Supply Currents for LCD   | ICC    | --   | 480     | 800  | mA      | *2)         |
| Permissive Input Ripple Voltage | VRP    | --   | --      | 100  | mVp-p   | VCC = +3.3V |
| Logic Input Voltage             | High   | VIH  | 0.8×VCC | --   | VCC     | V MODE      |
|                                 | Low    | VIL  | 0       | --   | 0.2×VCC | V MODE      |

\*1) Power and signals sequence:

$0.5 \leq t1 \leq 10$  ms       $200 \text{ ms} \leq t4$   
 $0 < t2 \leq 50$  ms       $200 \text{ ms} \leq t5$   
 $0 < t3 \leq 50$  ms       $0 \text{ ms} \leq t6$

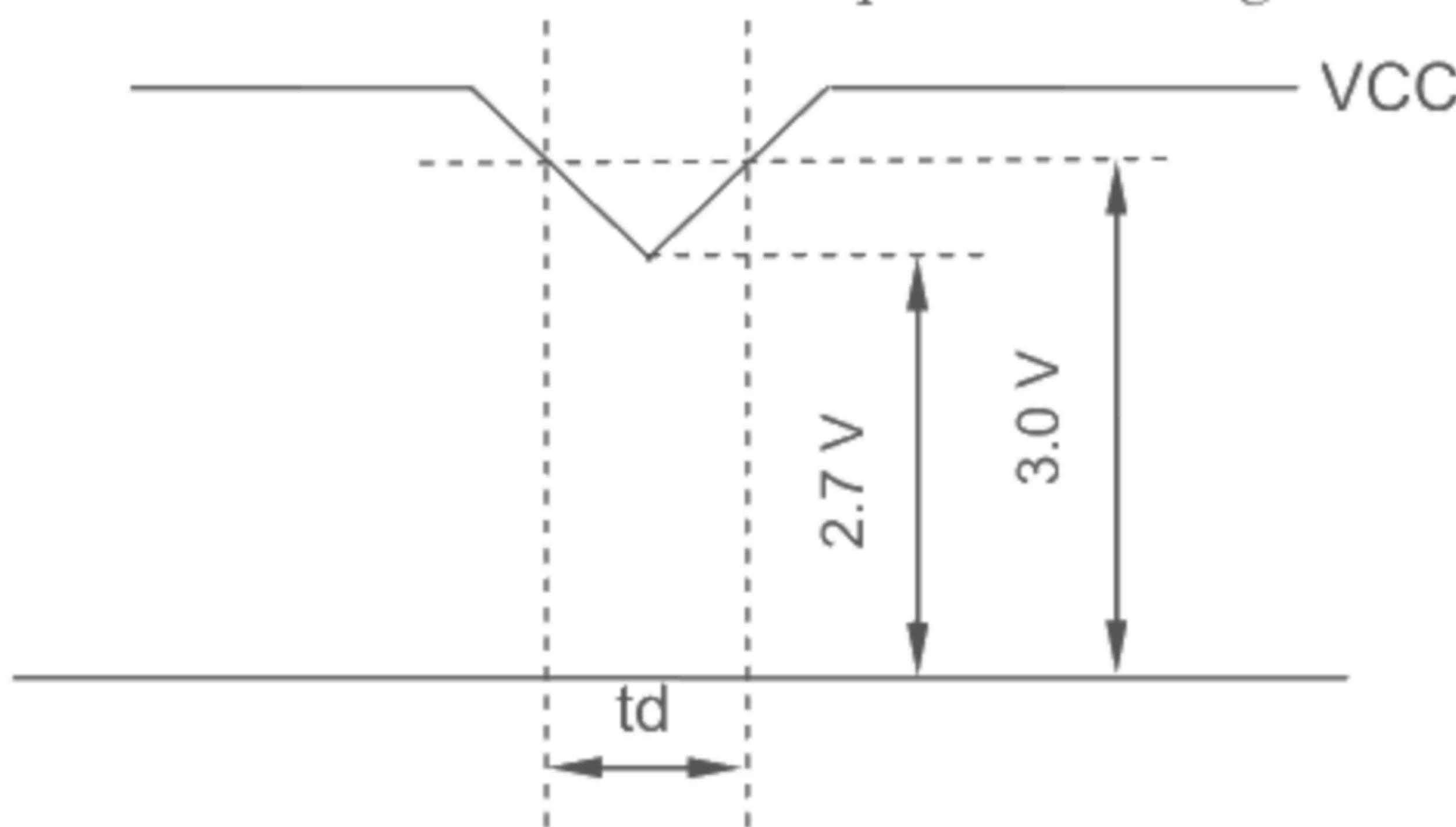


VCC-dip conditions:

1) When  $2.7 \text{ V} \leq \text{VCC} < 3.0 \text{ V}$ ,  $\text{td} \leq 10 \text{ ms}$

2) When  $\text{VCC} < 2.7 \text{ V}$

VCC-dip conditions should also follow the power and signals sequence.



\*2)  $\text{VCC} = +3.3 \text{ V}$ ,  $f_H = 48.36 \text{ kHz}$ ,  $f_V = 60 \text{ Hz}$ ,  $f_{\text{CLK}} = 65 \text{ MHz}$

Display image at typical power supply current value is 256-gray-bar pattern (8 bit), 768 line mode.

\*3) Fuse

| Parameter | Fuse Type Name   | Supplier | Remark |
|-----------|------------------|----------|--------|
| VCC       | F0603FA3000V032T | AEM      | *)     |

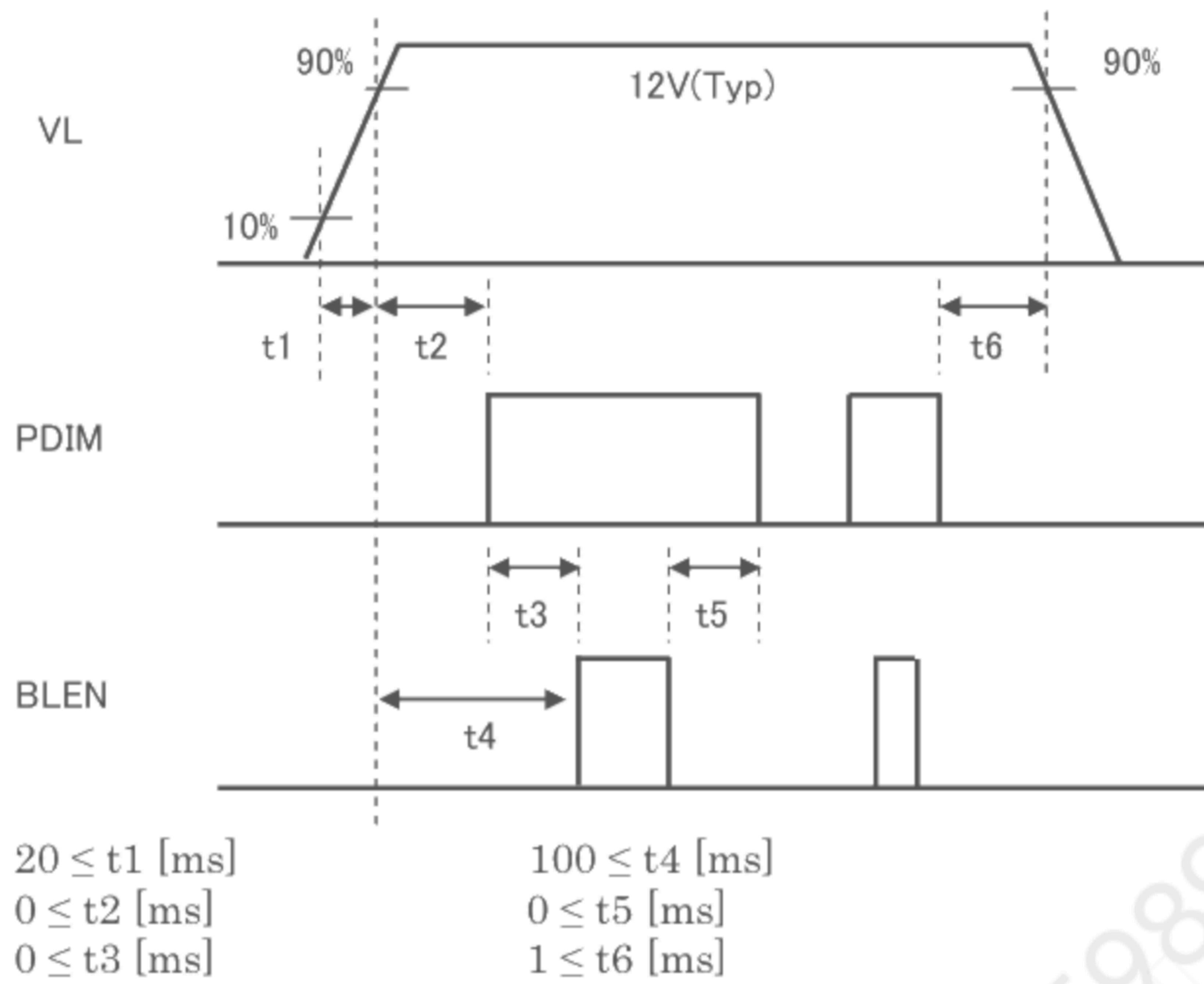
\*) The power supply capacity should be designed to be more than the fusing current.

(2) Backlight

$T_a = 25^\circ\text{C}$

| ITEM   | SYMBOL            | MIN.              | TYP.    | MAX. | UNIT | Remarks                   |
|--|-------------------|-------------------|---------|------|------|---------------------------|
| Power Supply Input Voltage                   | VL                | 10.8              | 12.0    | 13.2 | V    | *1)                       |
| Power Supply Input Current                   | IL                | 600               | 700     | 850  | mA   | *3)                       |
| Power Supply Input Current                   | PL                | --                | 8.4     | 9.2  | W    | Dimming=100%,<br>VL=12.0V |
| Backlight ON-OFF                             | High              | BLEN              | 2.5     | --   | VL   | V                         |
|  | Low               |                   | 0       | --   | 0.4  | V                         |
| Light Dimming Control<br>(PWM) input voltage | High              | V <sub>PDIM</sub> | 1.8     | --   | 5.0  | V                         |
|  | Low               |                   | 0       | --   | 0.8  | V                         |
| PWM frequency                                | f <sub>PDIM</sub> | 100               | 400     | 500  | Hz   | *2)                       |
| Pulse width of PDIM                          | t <sub>PDIM</sub> | 100               | --      | DC   | us   | *2)                       |
| LED Life Time                                | LT                | 80,000            | 100,000 | --   | h    | *4), *5)                  |

\*1) Power and signals sequence:



\*2) Lower frequency causes the flicker or the image breaking of motion picture.

Depending on the PDIM signal integrity (jitter etc.), the flicker may be visible. Please evaluate in advance.

The dimming ratio (D) can be calculated by following equation:

$D = f_{PDIM} \times t_{PDIM}$ . Therefore, the minimum dimming ratio is  $f_{PDIM} \times t_{PDIM(min)}$

\*3) Fuse

| Parameter | Fuse Type Name   | Supplier | Remark |
|-----------|------------------|----------|--------|
| VL        | F0603HI2000V032T | AEM      | *)     |

\*) The power supply capacity should be designed to be more than the fusing current.

\*4) LED life time is defined as the time when the brightness becomes 50% of the initial value.

\*5) The life time of the backlight depends on the ambient temperature. The life time will decrease under high temperature.

## 5. INTERFACE PIN CONNECTION

### (1) CN 1(Interface Signal)

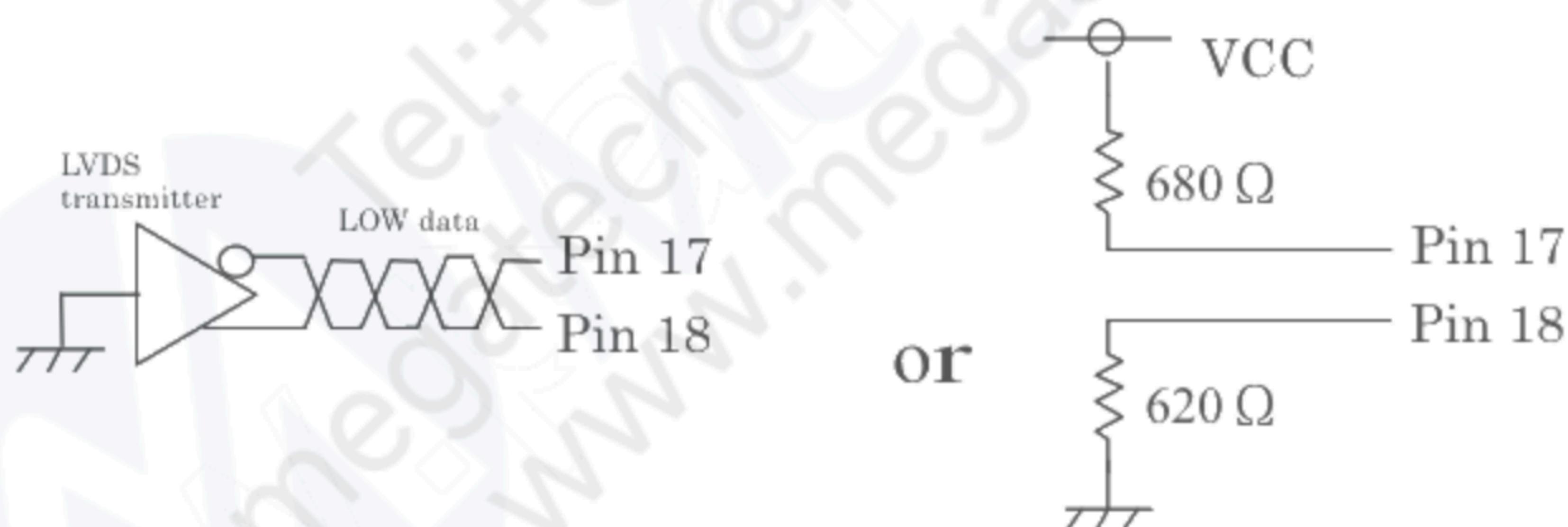
Used connector: MSB240420HD (STM) or DF14H-20P-1.25(56) (HIROSE)

Corresponding connector: P240420 (STM) or DF14-20S-1.25C (HIROSE)

| Pin No. | Symbol  | Function (ISP 6 bit compatibility mode) |                            | Function (ISP 8 bit compatibility mode) |
|---------|---------|---|----------------------------|---|
|         |         | 6 bit input                             | 8 bit input                |   |
| 1       | VCC     | +3.3 V Power supply                     |                            | ←                                       |
| 2       | VCC     | +3.3 V Power supply                     |                            | ←                                       |
| 3       | GND     | GND                                     |                            | ←                                       |
| 4       | GND     | GND                                     |                            | ←                                       |
| 5       | Link 0- | R0, R1, R2, R3, R4, R5, G0              | R2, R3, R4, R5, R6, R7, G2 | R0, R1, R2, R3, R4, R5, G0              |
| 6       | Link 0+ | R0, R1, R2, R3, R4, R5, G0              | R2, R3, R4, R5, R6, R7, G2 | R0, R1, R2, R3, R4, R5, G0              |
| 7       | GND     | GND                                     |                            | ←                                       |
| 8       | Link 1- | G1, G2, G3, G4, G5, B0, B1              | G3, G4, G5, G6, G7, B2, B3 | G1, G2, G3, G4, G5, B0, B1              |
| 9       | Link 1+ | G1, G2, G3, G4, G5, B0, B1              | G3, G4, G5, G6, G7, B2, B3 | G1, G2, G3, G4, G5, B0, B1              |
| 10      | GND     | GND                                     |                            | ←                                       |
| 11      | Link 2- | B2, B3, B4, B5, DENA                    | B4, B5, B6, B7, DENA       | B2, B3, B4, B5, DENA                    |
| 12      | Link 2+ | B2, B3, B4, B5, DENA                    | B4, B5, B6, B7, DENA       | B2, B3, B4, B5, DENA                    |
| 13      | GND     | GND                                     |                            | ←                                       |
| 14      | CLKIN-  | Clock -                                 |                            | ←                                       |
| 15      | CLKIN+  | Clock +                                 |                            | ←                                       |
| 16      | GND     | GND                                     |                            | ←                                       |
| 17      | Link3-  | See: *2)                                | R0, R1, G0, G1, B0, B1     | R6, R7, G6, G7, B6, B7                  |
| 18      | Link3+  | See: *2)                                | R0, R1, G0, G1, B0, B1     | R6, R7, G6, G7, B6, B7                  |
| 19      | MODE    | Low=ISP 6 bit compatibility mode        |                            | High=ISP<br>8 bit compatibility mode    |
| 20      | GND     | GND                                     |                            | ←                                       |

\*1) Metal frame is connected to signal GND.

\*2) Recommended wiring of Pin 17,18 (6 bit input)



### (2) CN 2(Backlight)

Backlight-side connector: CR03-P06H2B-2 (CONNTEK)

Corresponding connector: CR03-S06C3 (CONNTEK), FI-S6S (JAE)

Pin No.: The left side pin is No.1.

| Pin No. | Symbol            | Function   |
|---------|-------------------|--|
| 1       | VL                | Power Supply Input Voltage                                 |
| 2       | VL                | Power Supply Input Voltage                                 |
| 3       | GND               | GND  |
| 4       | GND               | GND  |
| 5       | BLEN              | Backlight ON-OFF<br>(High: ON, Low: OFF)                   |
| 6       | V <sub>PDIM</sub> | Light Dimming Control (PWM) Input Voltage<br>(High active) |

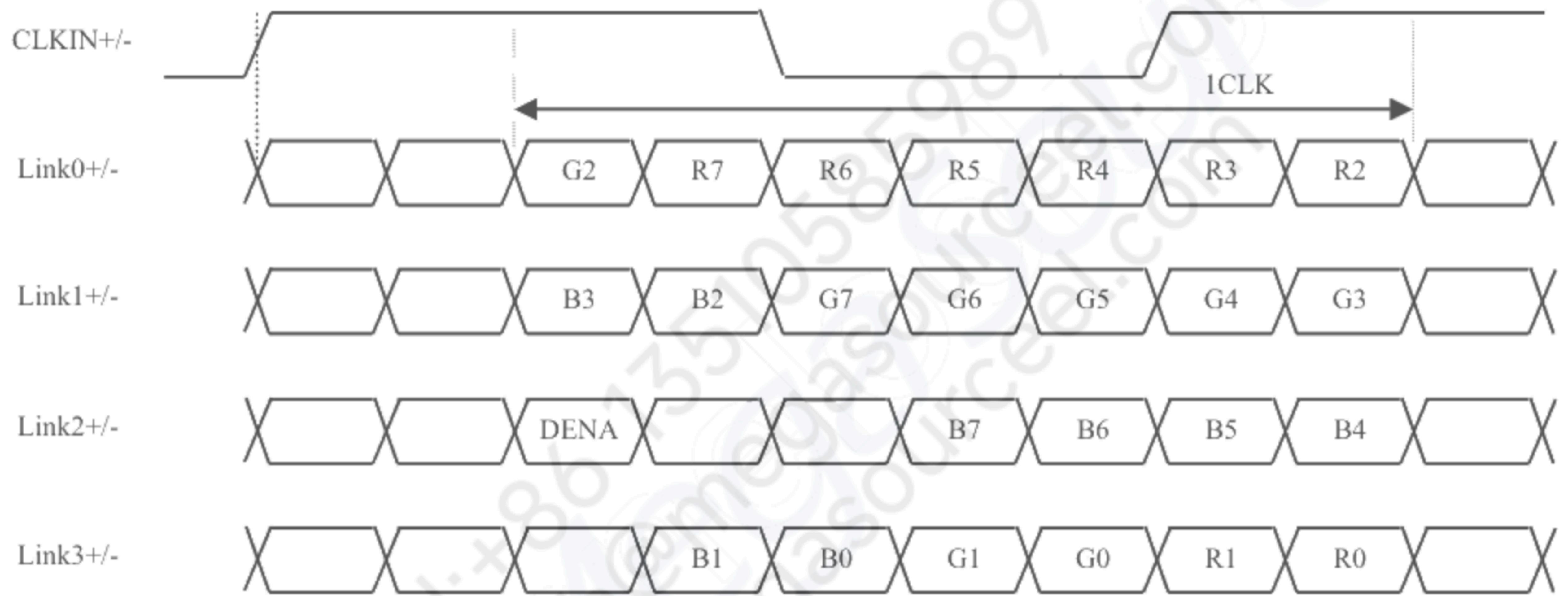
\*1) BLEN is NOT designed for dimming.

### (3) ISP data mapping

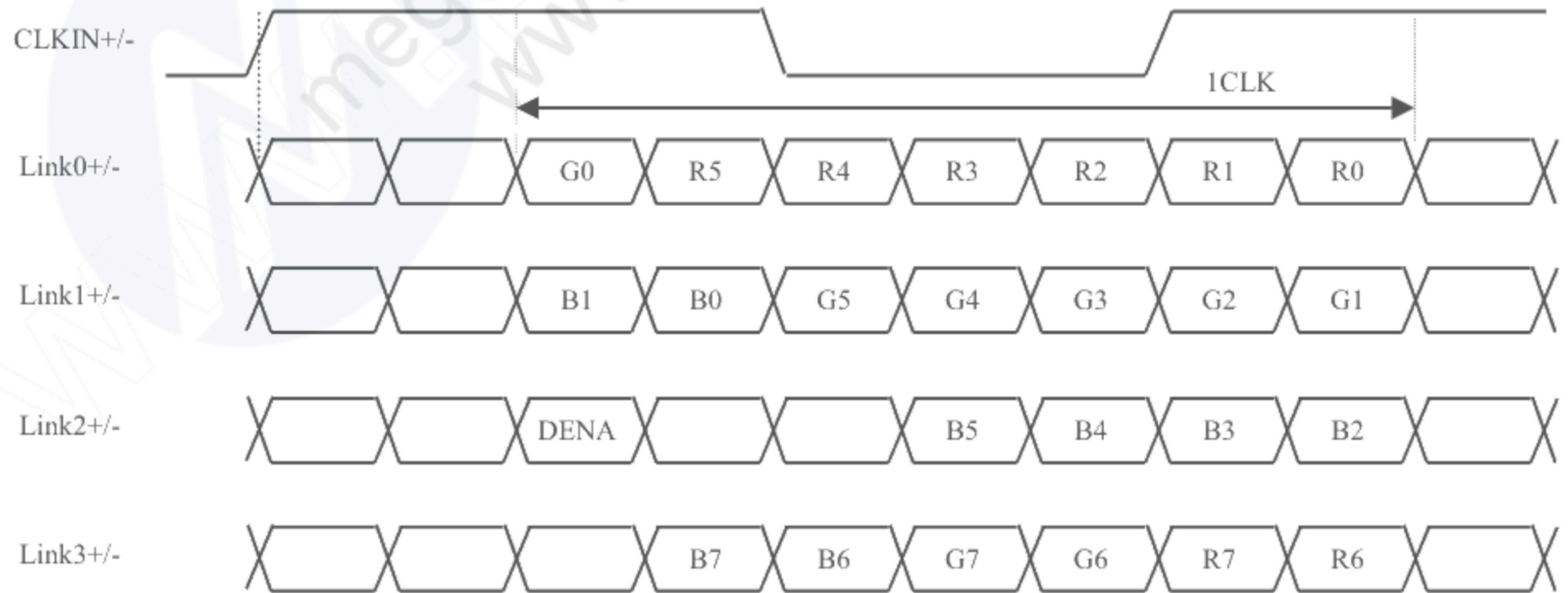
a. ISP 6 bit compatibility mode(6 bit input)



b. ISP 6 bit compatibility mode(8 bit input)



c. ISP 8 bit compatibility mode



## 6. INTERFACE TIMING

LVDS transmitter input signal

### (1) Timing Specifications

| ITEM |            | SYMBOL           | MIN             | TYP  | MAX  | UNIT             |
|------|------------|------------------|-----------------|------|------|------------------|
| DCLK | Frequency  | f <sub>CLK</sub> | 50              | 65   | 80   | MHz              |
|      | Period     | t <sub>CLK</sub> | 12.5            | 15.4 | 20   | ns               |
| DENA | Horizontal | Active Time      | t <sub>HA</sub> | 1024 | 1024 | t <sub>CLK</sub> |
|      |            | Blanking Time    | t <sub>HB</sub> | 20   | 320  | --               |
|      |            | Frequency        | f <sub>H</sub>  | 42.4 | 48.4 | kHz              |
|      |            | Period           | t <sub>H</sub>  | 16.6 | 20.7 | μs               |
|      | Vertical   | Active Time      | t <sub>VA</sub> | 768  | 768  | t <sub>H</sub>   |
|      |            | Blanking Time    | t <sub>VB</sub> | 3    | 38   | --               |
|      |            | Frequency        | f <sub>V</sub>  | 55   | 60   | Hz               |
|      |            | Period           | t <sub>V</sub>  | 13.3 | 16.7 | ms               |

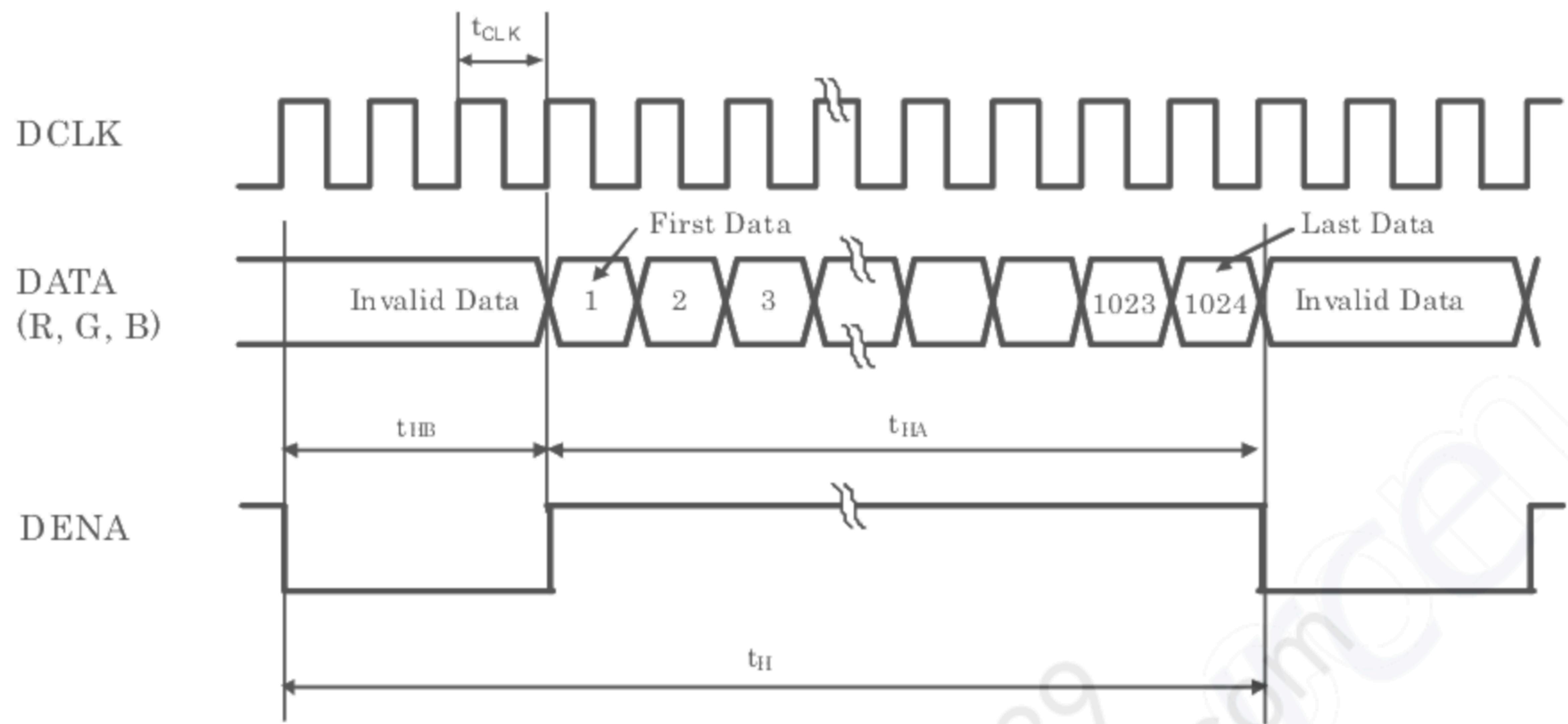
[Note]

- 1) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 2) DCLK should appear during all invalid period.
- 3) LVDS timing follows the timing specifications of LVDS receiver IC: THC63LVDF84B(Thine).
- 4) In case of blanking time fluctuation, please satisfy following condition.

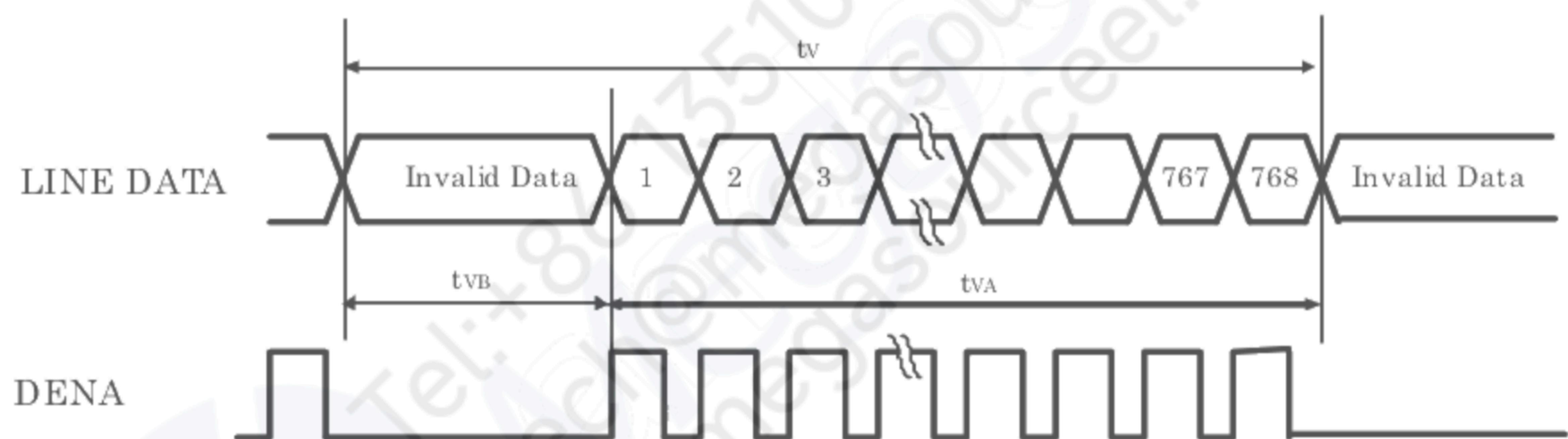
$$t_{VBn} > t_{VBn-1} - 3(t_H)$$

(2) Timing Chart

a. Horizontal Timing Chart



b. Vertical Timing Chart



(3) Color Data Assignment

a. 6 bit input

| COLOR       |           | INPUT DATA |    |    |    |    |    |        |    |    |    |    |        |    |    |    |    |    |
|-------------|-----------|------------|----|----|----|----|----|--------|----|----|----|----|--------|----|----|----|----|----|
|             |           | R DATA     |    |    |    |    |    | G DATA |    |    |    |    | B DATA |    |    |    |    |    |
|             |           | R5         | R4 | R3 | R2 | R1 | R0 | G5     | G4 | G3 | G2 | G1 | G0     | B5 | B4 | B3 | B2 | B1 |
| BASIC COLOR | BLACK     | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | RED(63)   | 1          | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | GREEN(63) | 0          | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1      | 0  | 0  | 0  | 0  | 0  |
|             | BLUE(63)  | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 1  | 1  | 1  | 1  |
|             | CYAN      | 0          | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  |
|             | MAGENTA   | 1          | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 1  | 1  | 1  | 1  |
|             | YELLOW    | 1          | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 0  | 0  | 0  | 0  | 0  |
|             | WHITE     | 1          | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  |
| RED         | RED(1)    | 0          | 0  | 0  | 0  | 0  | 1  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | RED(2)    | 0          | 0  | 0  | 0  | 0  | 1  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | RED(62)   | 1          | 1  | 1  | 1  | 1  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | RED(63)   | 1          | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  |
| GREEN       | GREEN(1)  | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 0  | 0  | 0  | 0  |
|             | GREEN(2)  | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 0  | 0  | 0  | 0  |
|             | GREEN(62) | 0          | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  |
|             | GREEN(63) | 0          | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1      | 0  | 0  | 0  | 0  | 0  |
| BLUE        | BLUE(1)   | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 1  |
|             | BLUE(2)   | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 1  |
|             | BLUE(62)  | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 1  | 1  | 1  | 1  |
|             | BLUE(63)  | 0          | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0      | 1  | 1  | 1  | 1  | 1  |

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

2) Data

1:High, 0: Low

b. 8 bit input

| COLOR       |            | INPUT DATA |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |
|-------------|------------|------------|----|----|----|----|----|----|----|--------|----|----|----|----|----|----|----|--------|----|----|----|----|----|----|----|
|             |            | R DATA     |    |    |    |    |    |    |    | G DATA |    |    |    |    |    |    |    | B DATA |    |    |    |    |    |    |    |
|             |            | R7         | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7     | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B7     | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
| BASIC COLOR | BLACK      | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             | RED(255)   | 1          | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             | GREEN(255) | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             | BLUE(255)  | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|             | CYAN       | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|             | MAGENTA    | 1          | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|             | YELLOW     | 1          | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| RED         | WHITE      | 1          | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|             | RED(1)     | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             | RED(2)     | 0          | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             |            |            |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |
|             | RED(255)   | 1          | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| GREEN       | GREEN(1)   | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             | GREEN(2)   | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             |            |            |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |
|             | GREEN(255) | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|             |            |            |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |
| BLUE        | BLUE(1)    | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
|             | BLUE(2)    | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
|             |            |            |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |
|             | BLUE(255)  | 0          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0      | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1      | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|             |            |            |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

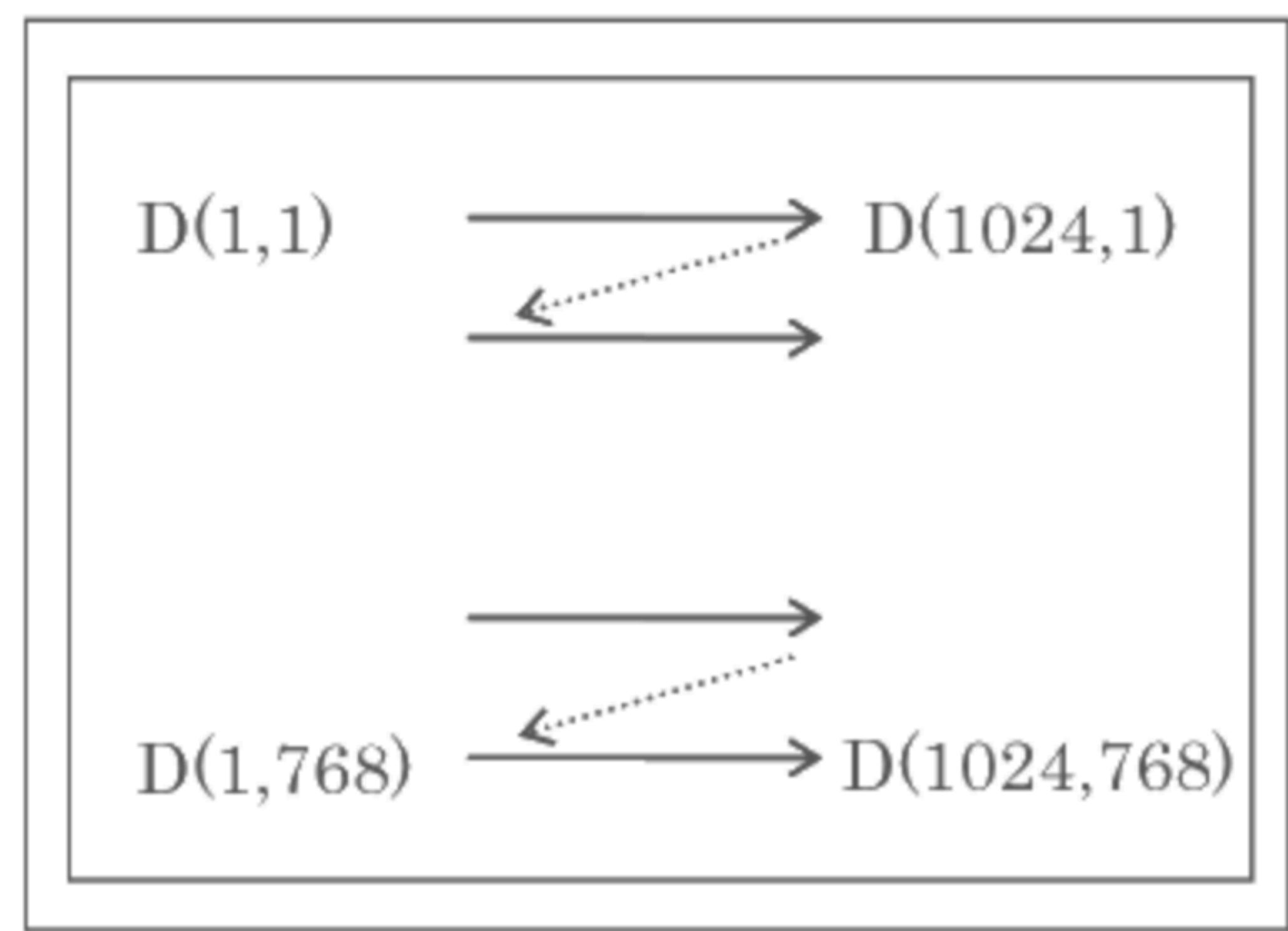
Higher n means brighter level.

2) Data

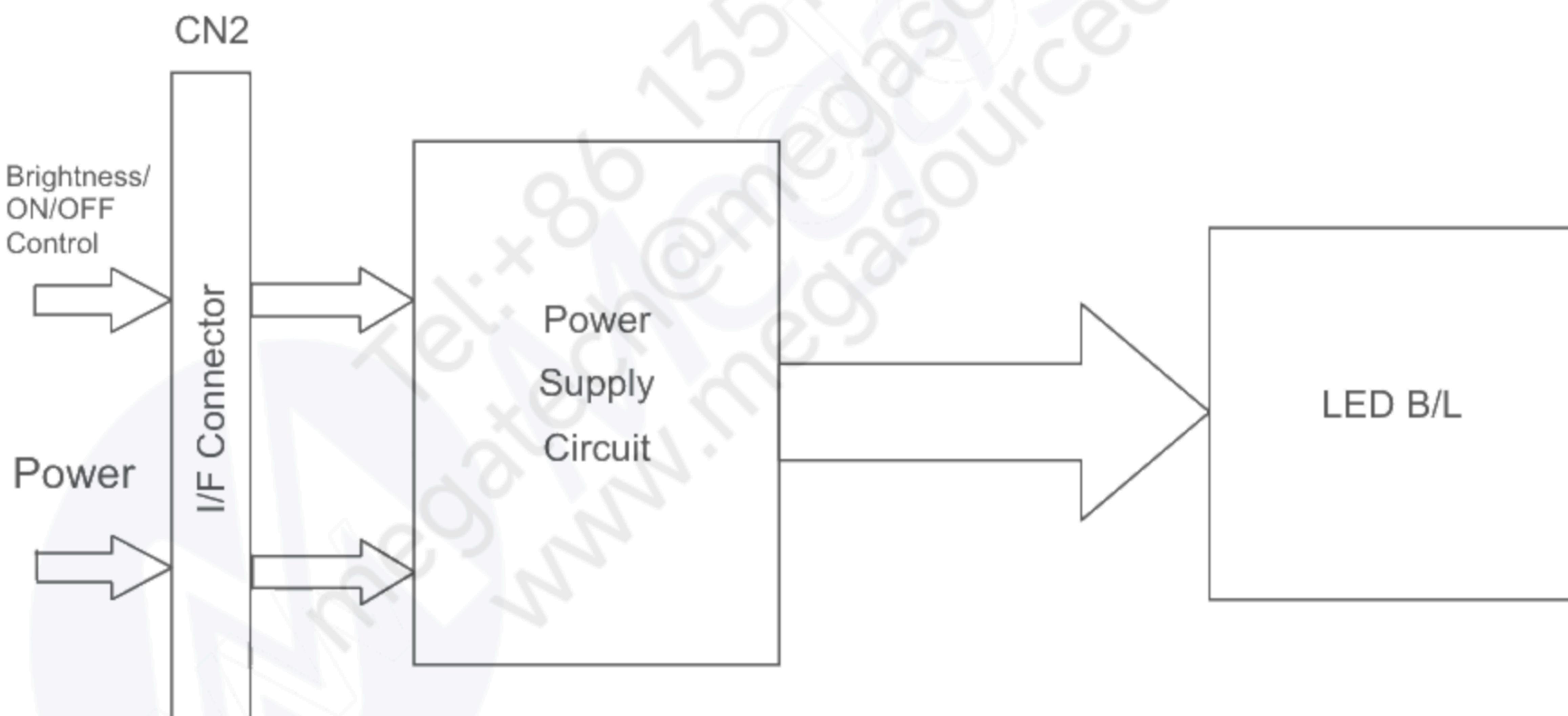
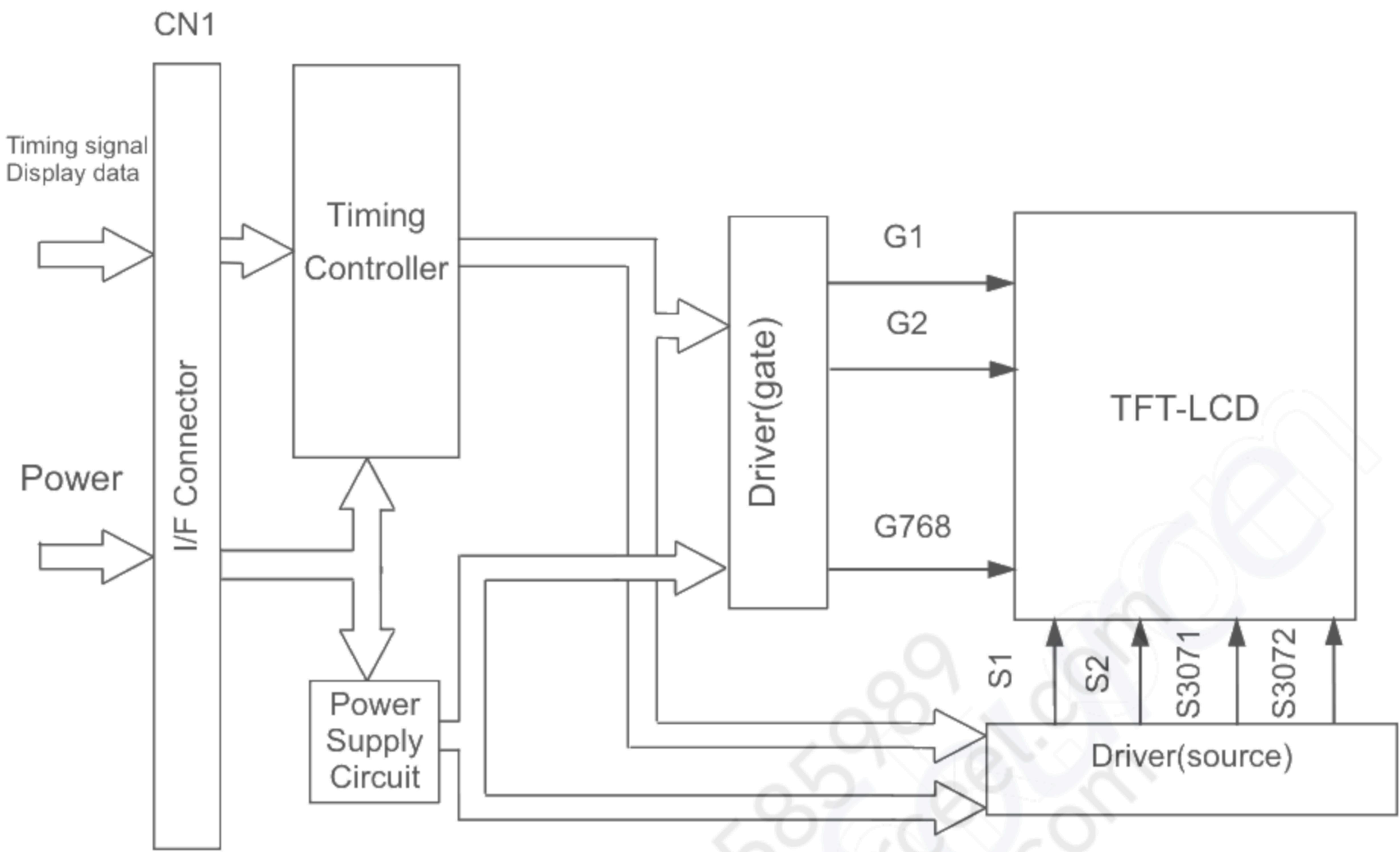
1:High, 0: Low

#### (4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.

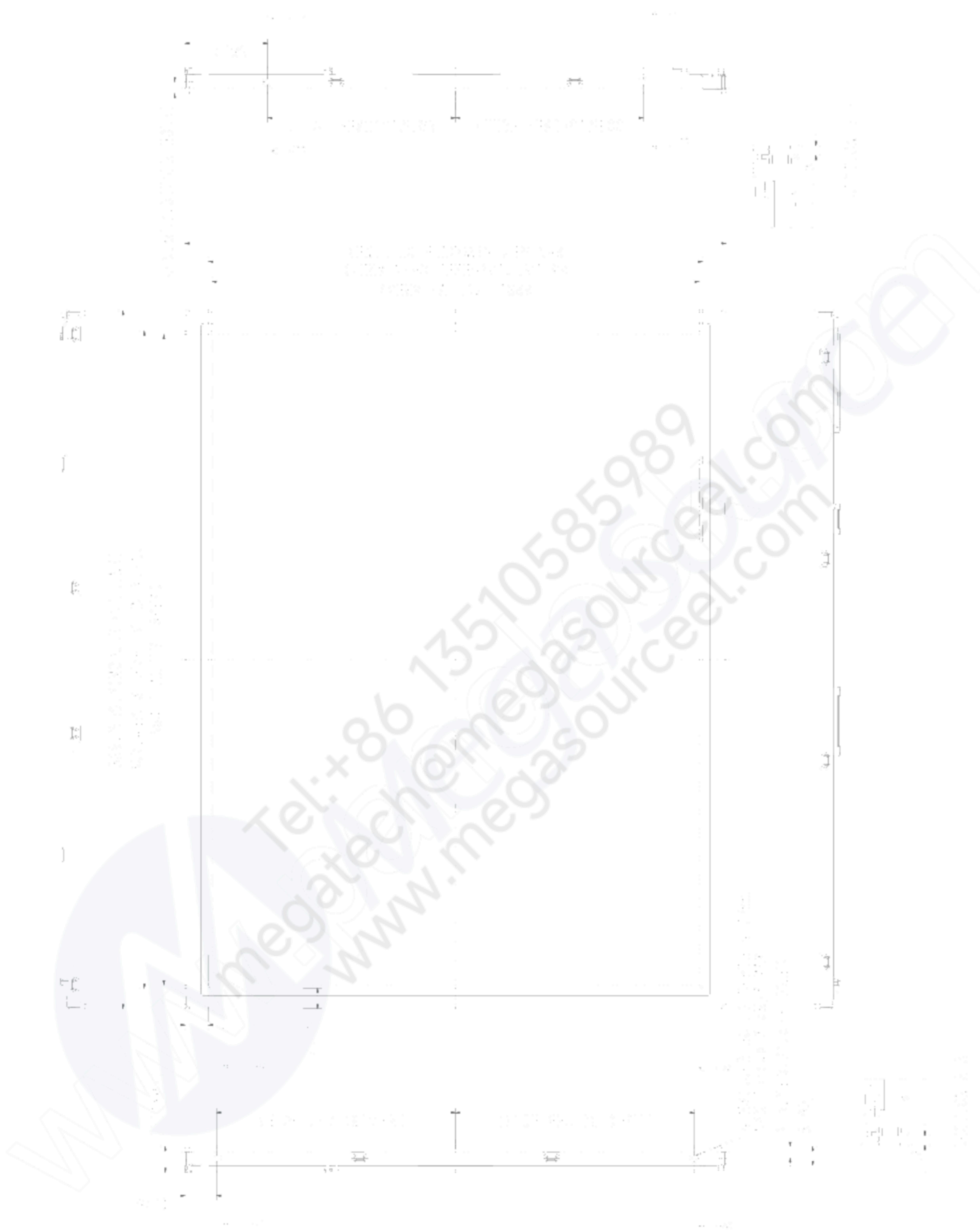


## 7. BLOCK DIAGRAM



## 8. MECHANICAL SPECIFICATIONS

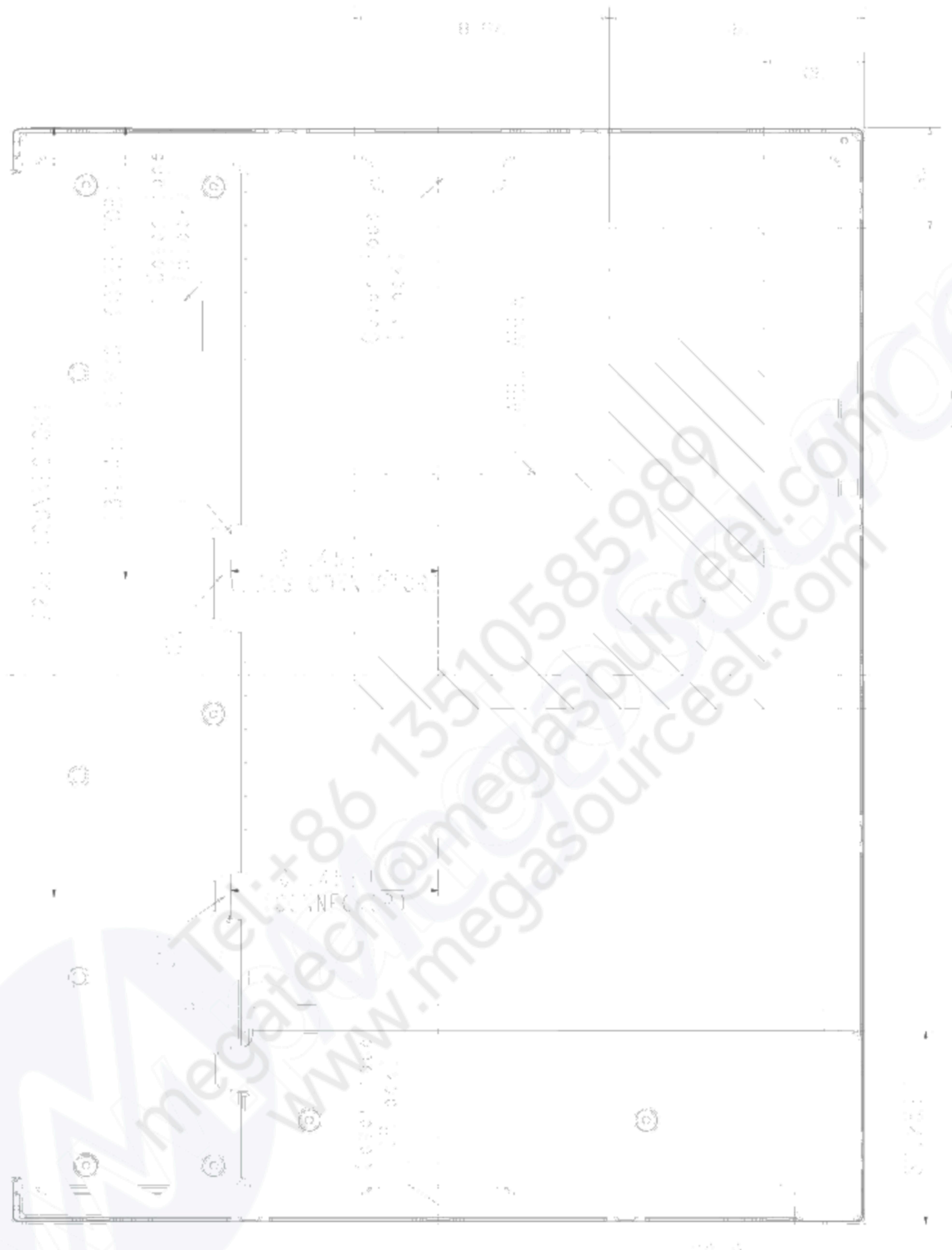
### (1) Front Side



(Unit: mm)

1) Tolerance is  $\pm 0.5$ mm unless noted.  
2) Thine angle projection

(2) Rear Side



CN1 : MSB240420HD (STM) or DF14H-20P-1.25(56) (HIROSE)

CN2 : CR03-P06H2B-2 (CONNTEK)

- 1) Total energy and potential energy.
- 2) Third and fourth order commutators.

(Unit: mm)

## 9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, VL=12.0V, Input Signals: Typ. values shown in Section 6

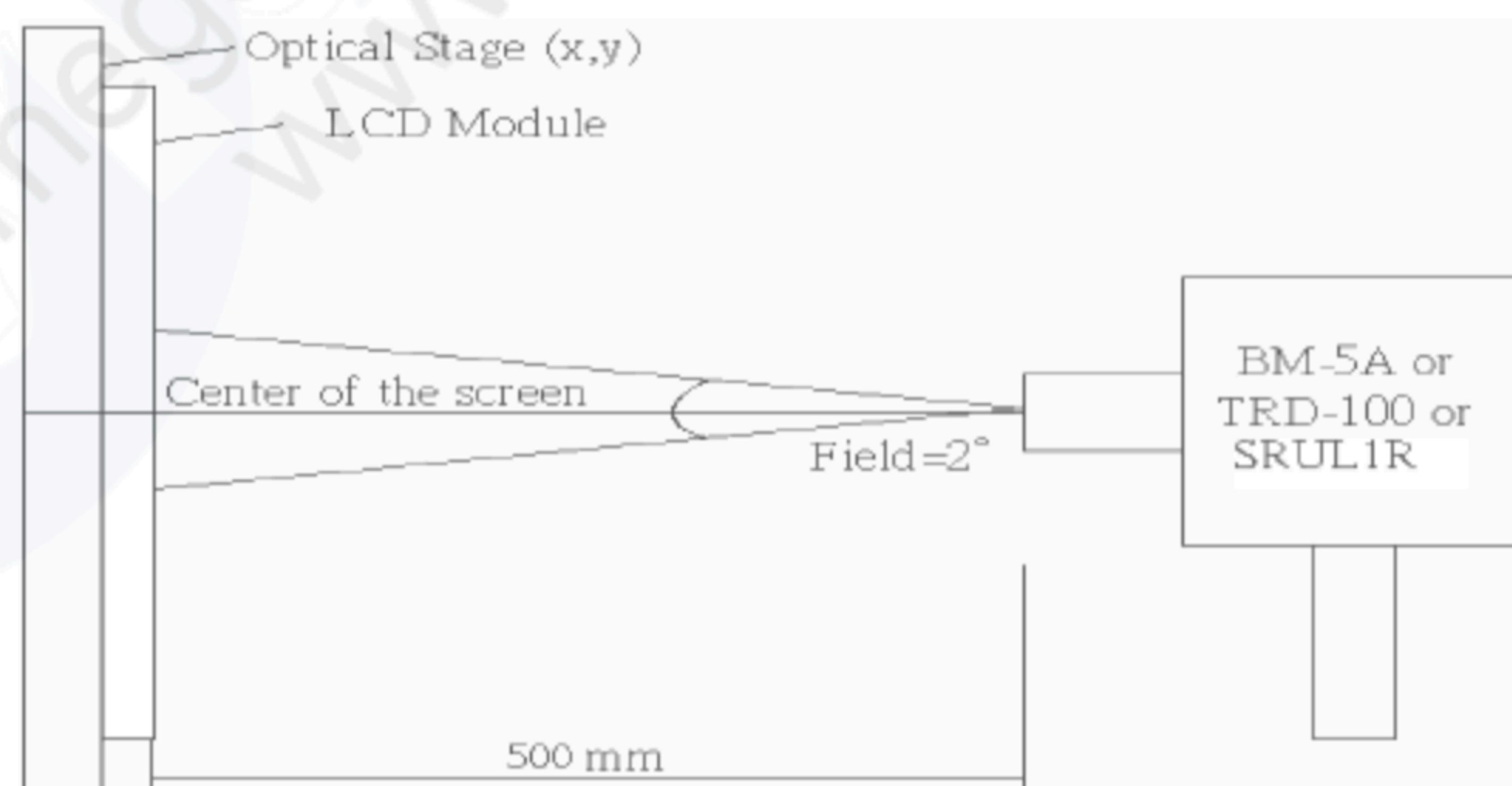
| ITEM                 |            | SYMBOL      | CONDITION                            | MIN    | TYP    | MAX   | UNIT              | Remarks   |
|----------------------|------------|-------------|--------------------------------------|--------|--------|-------|-------------------|-----------|
| Contrast Ratio       |            | CR          | $\theta_V=0^\circ, \theta_H=0^\circ$ | 450    | 700    | --    | --                | *1)*2)*4) |
| Luminance            |            | Lw          | $\theta_V=0^\circ, \theta_H=0^\circ$ | 360    | 450    | --    | cd/m <sup>2</sup> | *1)*4)    |
| Luminance Uniformity |            | $\Delta Lw$ | $\theta_V=0^\circ, \theta_H=0^\circ$ | 75     | --     | --    | %                 | *1)*3)*4) |
| Response Time        |            | tr          | $\theta_V=0^\circ, \theta_H=0^\circ$ | --     | 2      | --    | ms                | *1)*4)*5) |
|                      |            | tf          | $\theta_V=0^\circ, \theta_H=0^\circ$ | --     | 10     | --    | ms                | *1)*4)*5) |
| Viewing Angle        | Horizontal | $\theta_H$  | CR ≥ 10                              | -65~65 | -80~80 | --    | °                 | *1)*4)    |
|                      | Vertical   | $\theta_V$  |                                      | -55~55 | -70~70 | --    | °                 | *1)*4)    |
| Image sticking       |            | tis         | 2 h                                  | --     | --     | 2     | s                 | --        |
| Color Coordinates    | Red        | Rx          | 0V=0°, $\theta_H=0^\circ$            | 0.584  | 0.634  | 0.684 | --                | *1)*4)    |
|                      |            | Ry          |                                      | 0.295  | 0.345  | 0.395 |                   |           |
|                      | Green      | Gx          |                                      | 0.295  | 0.345  | 0.395 |                   |           |
|                      |            | Gy          |                                      | 0.545  | 0.595  | 0.645 |                   |           |
|                      | Blue       | Bx          |                                      | 0.100  | 0.150  | 0.200 |                   |           |
|                      |            | By          |                                      | 0.023  | 0.073  | 0.123 |                   |           |
|                      | White      | Wx          |                                      | 0.263  | 0.313  | 0.363 |                   |           |
|                      |            | Wy          |                                      | 0.279  | 0.329  | 0.379 |                   |           |

[Note]

These items are measured using SR-UL1R(TOPCON) for color coordinates, and BM-5A (TOPCON) for others under the dark room condition (no ambient light) after more than 20 minutes from turning on the backlight unless noted.

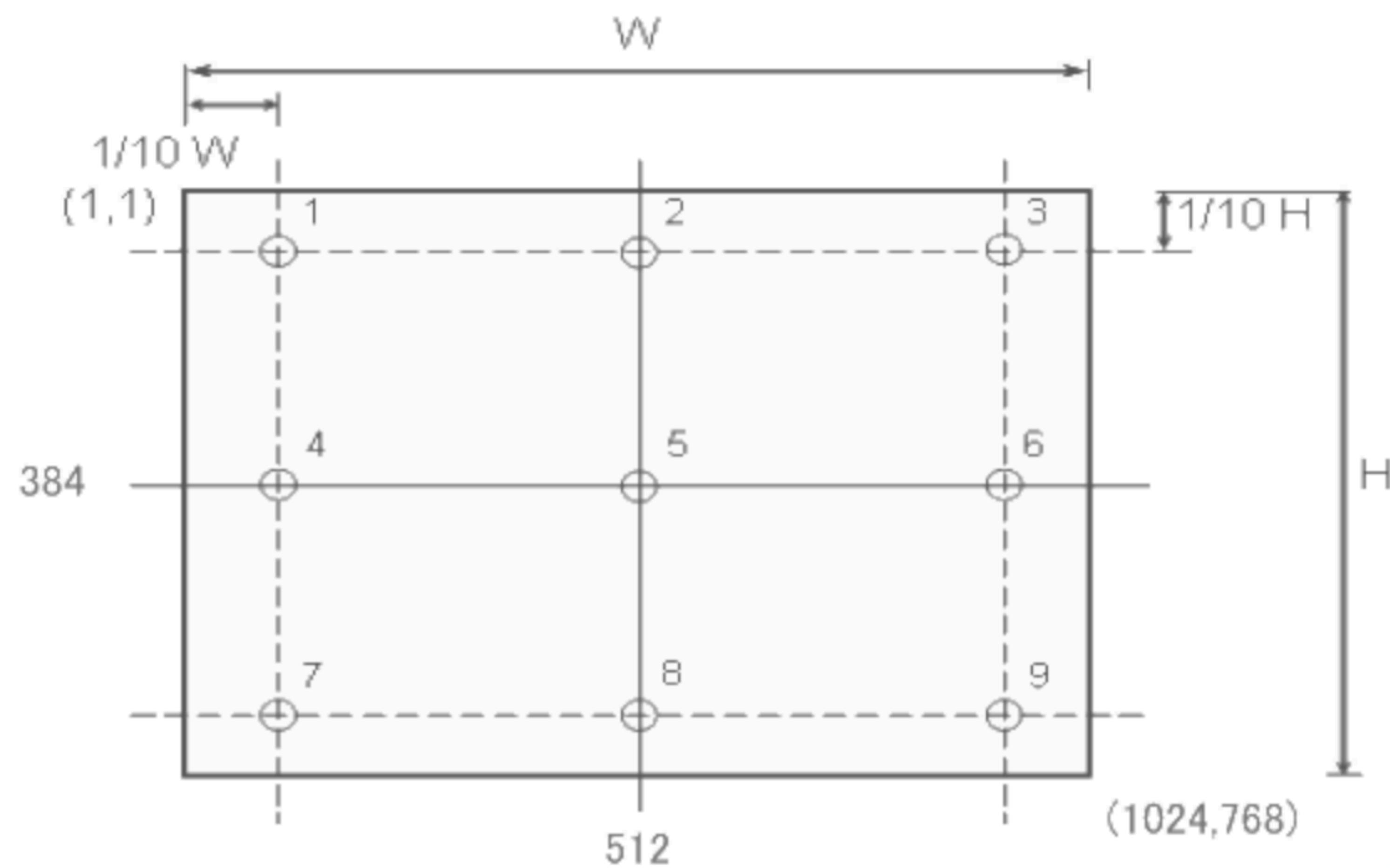
Condition: V<sub>PDIM</sub> = 1.8V ~ 5.0V DC

Measurement method for luminance and color coordinates is as follows.



### \*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center  
Luminance Uniformity: point 1~9 shown in a figure below



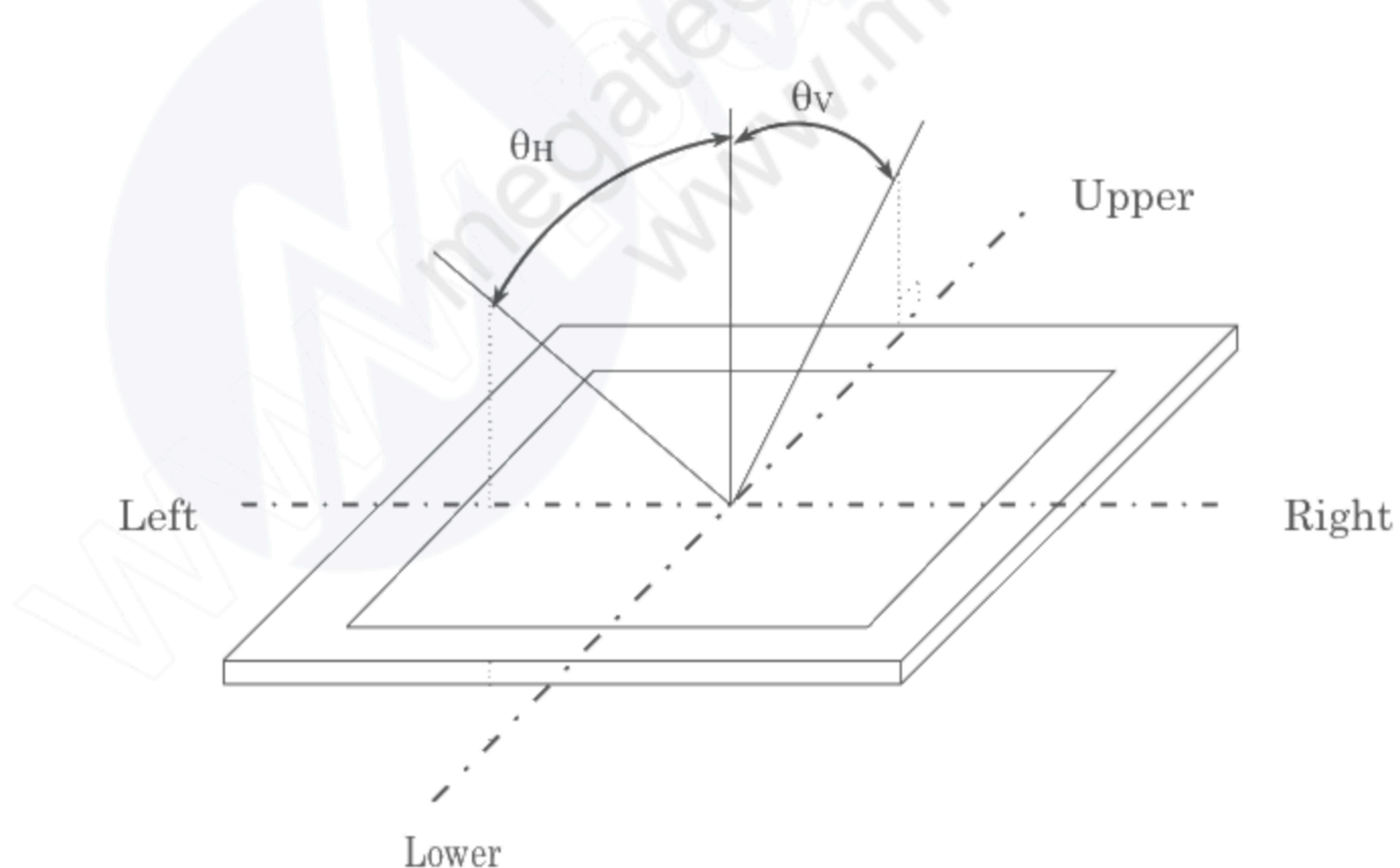
### \*2) Definition of Contrast Ratio

CR=Luminance with all white pixels / Luminance with all black pixels

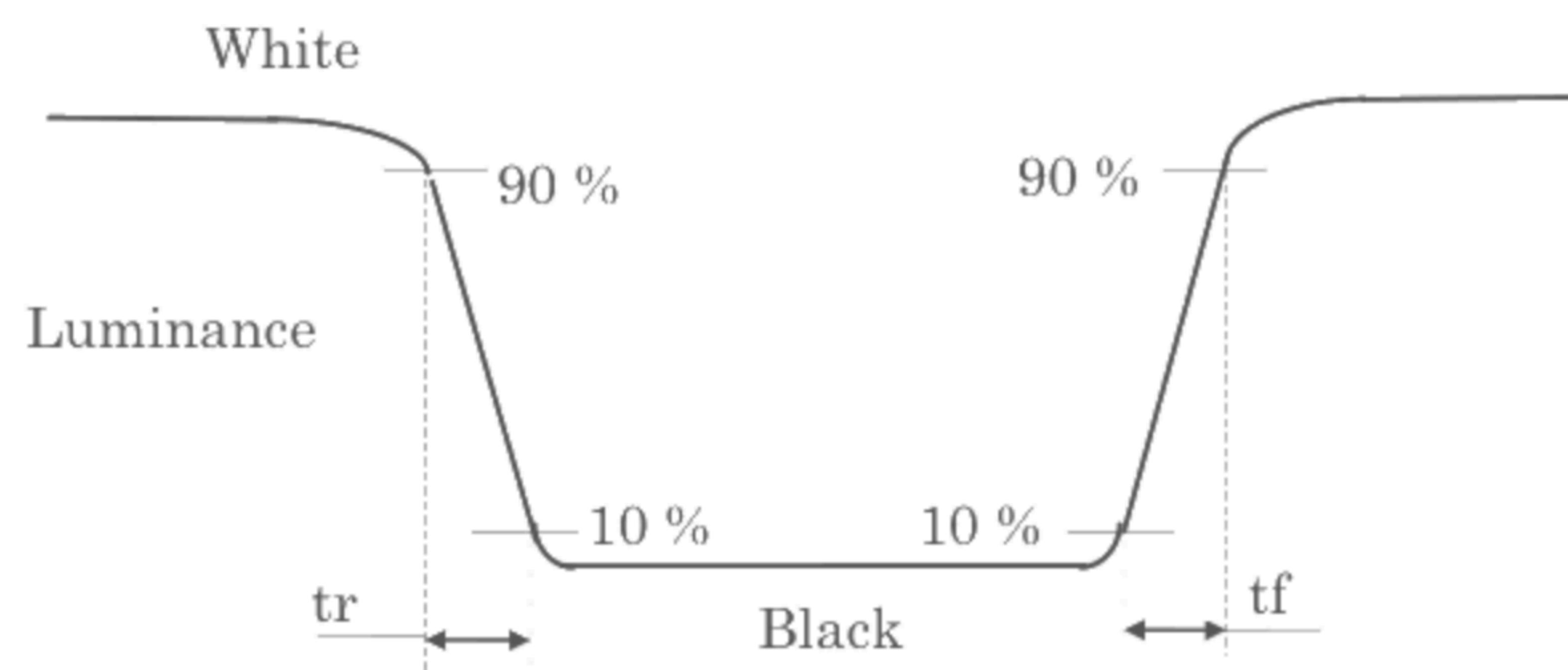
### \*3) Definition of Luminance Uniformity

$$\Delta L_w = [L_w(\text{Min})/L_w(\text{Max})] \times 100\%$$

### \*4) Definition of Viewing Angle ( $\theta_V$ , $\theta_H$ )



\*5) Definition of Response Time



## 10. RELIABILITY TEST CONDITION

### (1) Temperature and Humidity

| TEST ITEM                                | CONDITIONS                                  |
|--|---|
| HIGH TEMPERATURE HIGH HUMIDITY OPERATION | 40°C, 90%RH, 240 h<br>(No condensation)     |
| HIGH TEMPERATURE OPERATION               | 65°C, 240 h                                 |
| LOW TEMPERATURE OPERATION                | 0°C, 240 h                                  |
| HIGH TEMPERATURE STORAGE                 | 65°C, 240 h                                 |
| LOW TEMPERATURE STORAGE                  | -20°C, 240 h                                |
| THERMAL SHOCK (NON-OPERATION)            | -20°C (0.5 h) ~ 65°C (0.5 h),<br>100 cycles |

### (2) Shock & Vibration

| ITEM                         | CONDITIONS   |
|------------------------------|--|
| SHOCK<br>(NON-OPERATION)     | Shock level: 1470 m/s <sup>2</sup> (150G)<br>Waveform: half sinusoidal wave, 2 ms<br>Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs  |
| VIBRATION<br>(NON-OPERATION) | Vibration level: 9.8 m/s <sup>2</sup> (1.0G)<br>Waveform: sinusoidal<br>Frequency range: 5 to 500 Hz<br>Frequency sweep rate: 0.5 octave /min<br>Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours) |

### (3) ESD Test

| ITEM                                    | CONDITIONS                                    |
|---|---|
| CONTACT DISCHARGE<br>(OPERATION)        | 150pF, 330Ω, ±8kV, 10 times at 1 sec interval |
| SIGNAL PIN DISCHARGE<br>(NON-OPERATION) | 200pF, 0Ω, ±200V, 10 times at 1 sec interval  |

### (4) Judgment standard

The judgment of the above tests should be made as follow:

Pass: Normal display image, no damage of the display function. (ex. no line defect)

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

## 11. OTHER FEATURE

This LCD module complies with RoHS\*) directive.

\*) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment

UL60950-1 certified (UL File# E194548)



## 12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling TFT-LCD products;

### (1) ASSEMBLY PRECAUTION

- a. Please mount the LCD module by using mounting hole with a screw clamping torque less than 0.36 Nm. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
  - (a) Housing case must be designed carefully so as not to put stresses on LCD and not to wrench module.
  - (b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.
  - (c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
  - (d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
  - (e) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.
  - (f) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
- c. Please do not push or scratch LCD panel surface with anything hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- d. Please wipe off LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- e. Please wipe off drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- f. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- g. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- h. Please handle metal frame carefully because edge of metal frame is very sharp.

- i. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.
- j. Be sure to connect the cables and the connectors correctly.

## **(2) OPERATING PRECAUTIONS**

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Please take care so as not to cause any damage mentioned on (1)-d.
- e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.
- f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

## **(3) PRECAUTIONS WITH ELECTROSTATICS**

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of LCD module to prevent from electrostatics occurrence.

## **(4) STORAGE PRECAUTIONS**

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

## **(5) SAFETY PRECAUTIONS**

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

## (6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to polarizer film, color filter, and other materials, which will degrade the quality of display characteristics. Please do not expose LCD module under strong Ultraviolet rays for a long time.
- b. Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- c. For the packaging box handling, please see and obey with the packaging specification datasheet.