

# **EL320.240.36-HB**

## **Operation Manual**



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## 1 EL320.240.36-HB Quarter-VGA display

The EL320.240.36-HB thin film electroluminescent (TFEL) display is a high-performance alternative to quarter-VGA LCDs and the ideal solution in demanding applications where superior visual performance and environmental ruggedness are critical. The EL320.240.36-HB utilizes Lumineq® Displays' proprietary Integral Contrast Enhancement (ICEBrite™) technology to achieve unparalleled image quality without the use of expensive filters. This small graphics display excels in a wide range of ambient lighting environments while effectively eliminating the blooming common to other high-bright displays.

The display consists of a TFEL glass panel and control electronics assembled into a space-saving, rugged package for easy mounting. The EL320.240.36-HB is easily interfaced using standard 4-bit LCD control signals. Each of the 76,800 pixels is individually addressable to clearly display high information content graphics and text.

### 1.1 Features and benefits

- Excellent visual performance
  - High brightness and contrast
  - Wide viewing angle < 179°
- Rapid display response < 1 ms
- Frame buffer
- Space-efficient mechanical package
- Low EMI emissions
- Extremely rugged and durable
- Reliable, long operating life
- 4-bit LCD-type interface

## 2 Installation and handling

Do not drop, bend, or flex the display. Do not allow objects to strike the surface of the display.

**CAUTION:** The display uses CMOS and power MOS-FET devices. These components are electrostatic-sensitive. Unpack, assemble, and examine this assembly in a static-controlled area only. When shipping, use packing materials designed for protection of electrostatic-sensitive components.



## 2.1 Mounting TFEL displays

Properly mounted, TFEL displays can withstand high shock loads as well as severe vibration found in demanding applications. However, the glass panel used in a TFEL display will break if subjected to bending stresses, high impact, or excessive loads.

Avoid bending the display. Stresses are often introduced when a display is mounted into a product. Ideally, the mounting tabs of the display should be the only point of contact with the system. Use a spacer or boss for support; failure to do so will bend the display and cause the glass to break. The instrument enclosure or frame should not flex or distort in such a way that the bending loads might be transferred to the display during use. The EL320.240.36-HB mounting tabs are designed for 3 mm screws. Mounting surfaces should be flat to within  $\pm 0.6$  mm ( $\pm 0.025$ "). Use all the mounting holes provided. Failure to do so will impair the shock and vibration resistance of the final installation.

**CAUTION:** To prevent injury in the event of a glass breakage, a protective overlay should be used on the viewer side of the display.

**WARNING:** These products generate voltages capable of causing personal injury (high voltage up to 235 V<sub>AC</sub>). Do not touch the display electronics during operation.

## 2.2 Cable length

A maximum cable length of 0.6 m (24 in.) is recommended. Longer cables may cause data transfer problems between the data transmitted and the display input connector. Excessive cable lengths can pick up unwanted EMI.

## 2.3 Cleaning

As with any glass or coated surface, care should be taken to minimize scratching. Clean the display glass with mild, water-based detergents only. Apply the cleaner sparingly to a soft cloth, then wipe the display. Disposable cleaning cloths are recommended to minimize the risk of inadvertently scratching the display with particles embedded in a re-used cloth. Particular care should be taken when cleaning displays with anti-glare and anti-reflective films.

## 2.4 Avoiding burn-in

As with other light-emitting displays, use a screensaver or image inversion to avoid causing burn-in on the display. Displaying fixed patterns on the screen can cause burn-in where luminance variations can be noticed.



## 3 Specifications

Performance characteristics are guaranteed when measured at 25 °C with rated input voltage unless otherwise specified.

### 3.1 Control basics

The TFEL panel is a matrix structure with column and row electrodes arranged in an X-Y formation. Light is emitted when an AC voltage of sufficient amplitude is applied at a row-column intersection. The display operation is based on the symmetric, line-at-a-time data addressing scheme.

### 3.2 Power

The supply voltages are shown in Table 1. All internal high voltages are generated from the display supply voltage ( $V_H$ ). The logic supply voltage ( $V_L$ ) should be present whenever video input signals or  $V_H$  is applied. The minimum and maximum specifications in this manual should be met, without exception, to ensure the long-term reliability of the display. Beneq does not recommend operation of the display outside these specifications.

**Table 1. DC input voltage requirements**

Parameter	Symbol	Min	Typ	Max	Absolute Max
Logic supply voltage	$V_L$	4.75 V	5 V	5.25 V	6 V
Logic supply current at +5 V	$I_L$			0.10 A	
Display supply voltage	$V_H$	8 V	12 V	18 V	19 V
Supply current at +12 V	$I_H$		0.4A	0.9 A	
Power consumption @ maximum frame rate			5.5 W	11 W	
Power consumption @ 120 Hz			3.5 W		

**CAUTION:** Absolute maximum ratings are those values beyond which damage to the device may occur.

**Table 2. Video input requirements**

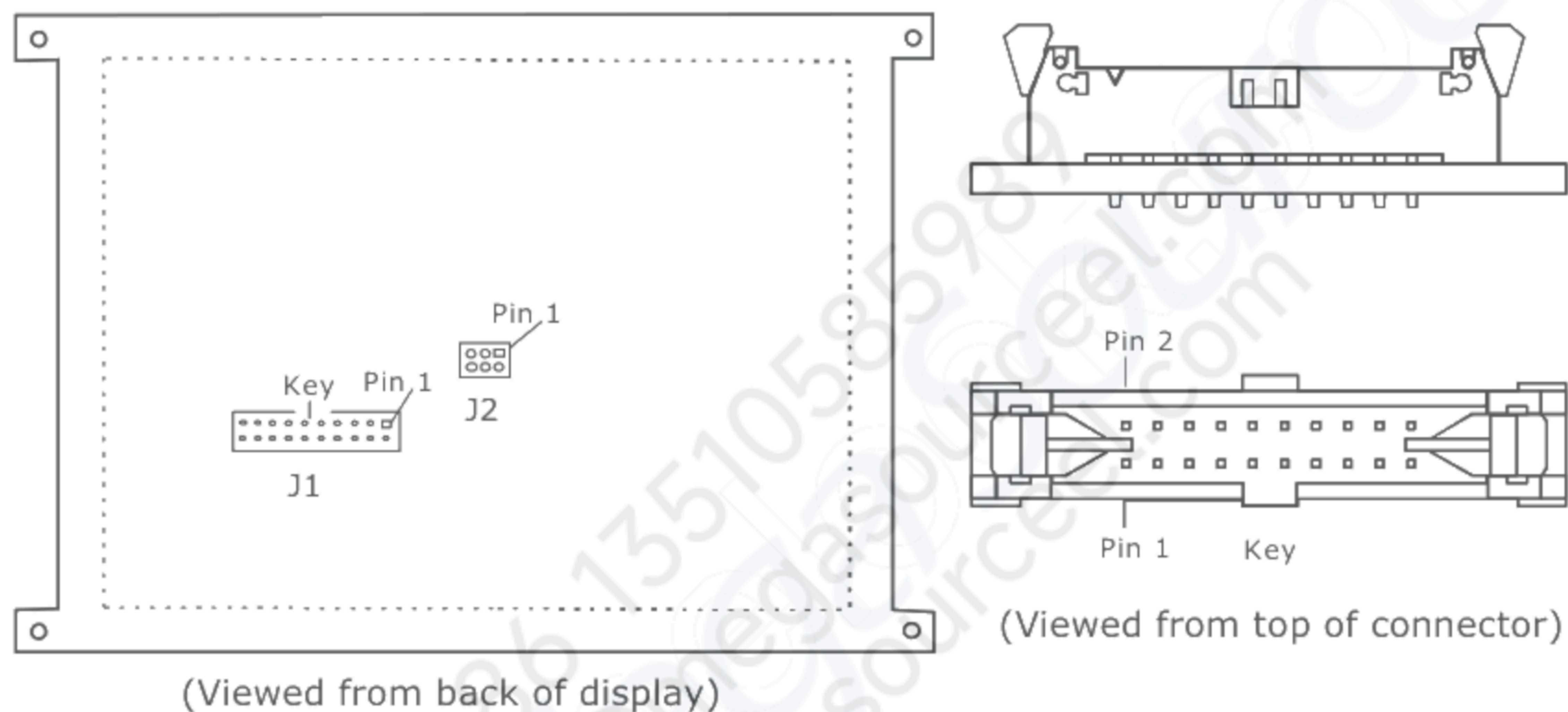
Description	Min	Max	Units	Notes
Absolute Input Voltage Range	-0.3	5.5	V	$V_L = 5.0$ V
Video logic high voltage	2.2	5.0	V	All input thresholds are TTL
Video logic low voltage	0	0.8	V	
Video logic input current	–	±0.25	mA	±0.75 mA max self-test
Input capacitance	–	15	pF	



There is no overcurrent protection on either the  $V_H$  or  $V_L$  inputs to protect against catastrophic faults. Beneq recommends the use of a series fuse on the 12 volt supply ( $V_H$ ). A general guideline is to rate the fuse at 1.8 to 2 times the display maximum current rating.

### 3.3 Connector

The display uses the Samtec EHT-110-01-S-D or equivalent locking connector. The mating connector is in the Samtec TCSD family of cable strips. The proper connector, user-specified cable length and connector configuration is supplied as a single unit. Consult your Samtec representative for the cable/connector options. Compatibility with non-Samtec equivalents should be verified before use.



**Figure 1. Data/power connector**

**Table 3. J1 Connector pinouts**

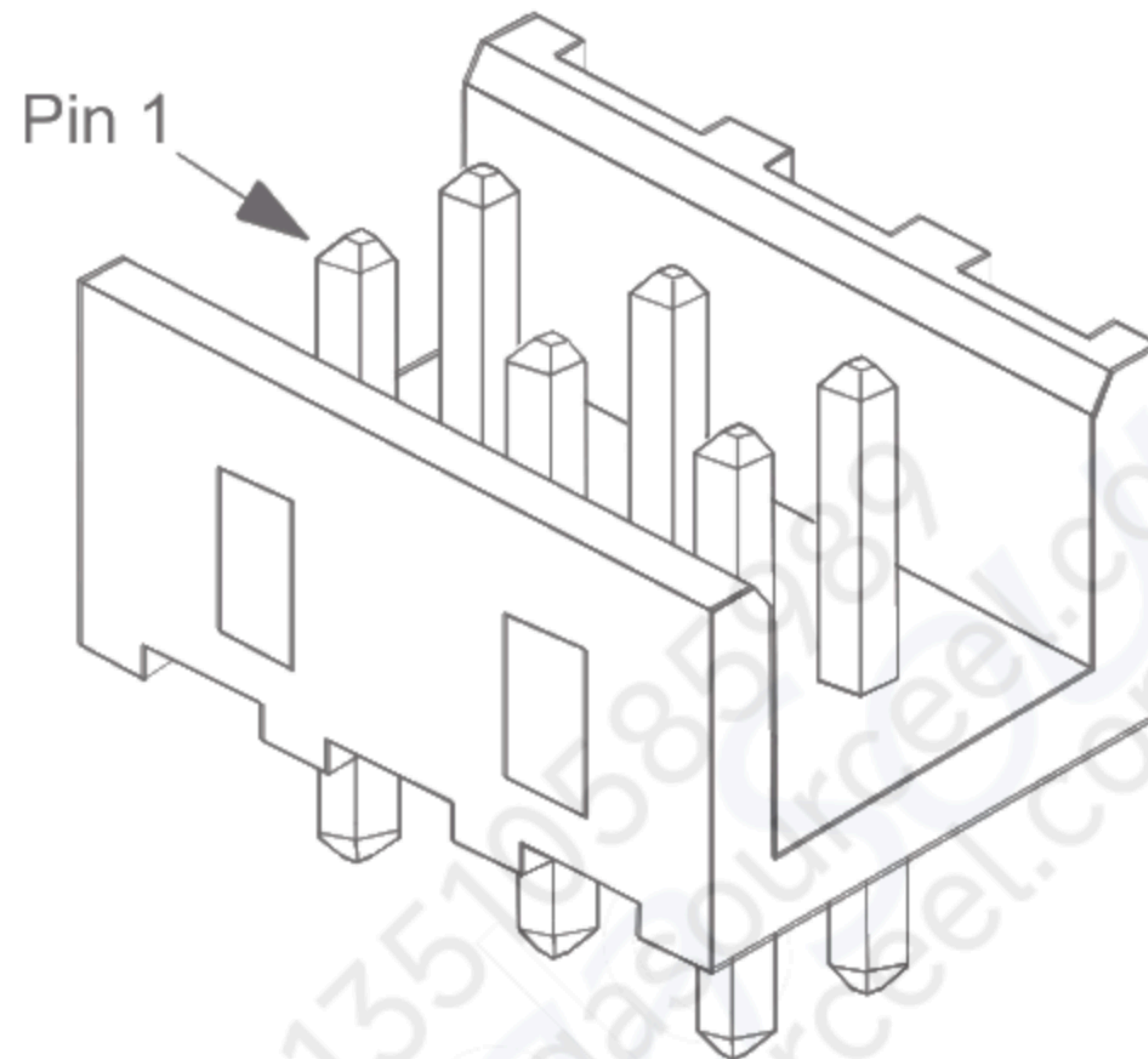
Pin	Signal	Description	Pin	Signal	Description
1	$V_H$	+12 V Power	2	$V_H$	+12 V Power
3	Self-test	Self-test Input <sup>1</sup>	4	SCAN	Scan rate control
5	$V_L$	+5 V Power	6	GND	Ground
7	VS	Vertical Sync	8	GND	Ground
9	HS	Horizontal Sync	10	GND	Ground
11	VCLK	Video Clock	12	GND	Ground
13	VID <sub>0</sub>	Video Data	14	GND	Ground
15	VID <sub>1</sub>	Video Data	16	GND	Ground
17	VID <sub>2</sub>	Video Data	18	GND	Ground
19	VID <sub>3</sub>	Video Data	20	GND	Ground

<sup>1</sup> Connect pin 3 to ground for normal display operation.



### 3.3.1 Dimming connector J2

The J2 analog dimming connector is a Berg six-pin, dual in-line header, part number 98424-G52-06LF. The mating connector is the Berg 89947-106LF (IDC) or a combination of the Berg 77138-101LF (discrete crimp-to-wire) and the Berg 903111-006LF (housing). Refer to "Dimming" on page 9 for more information.



The pin assignments are:

Pin	Symbol	Description
1	LUMA	Luminance A
2	GND	Ground
3	RESERVED	Reserved
4	LUMC	Luminance C
5	GND	Ground
6	LUMD	Luminance D

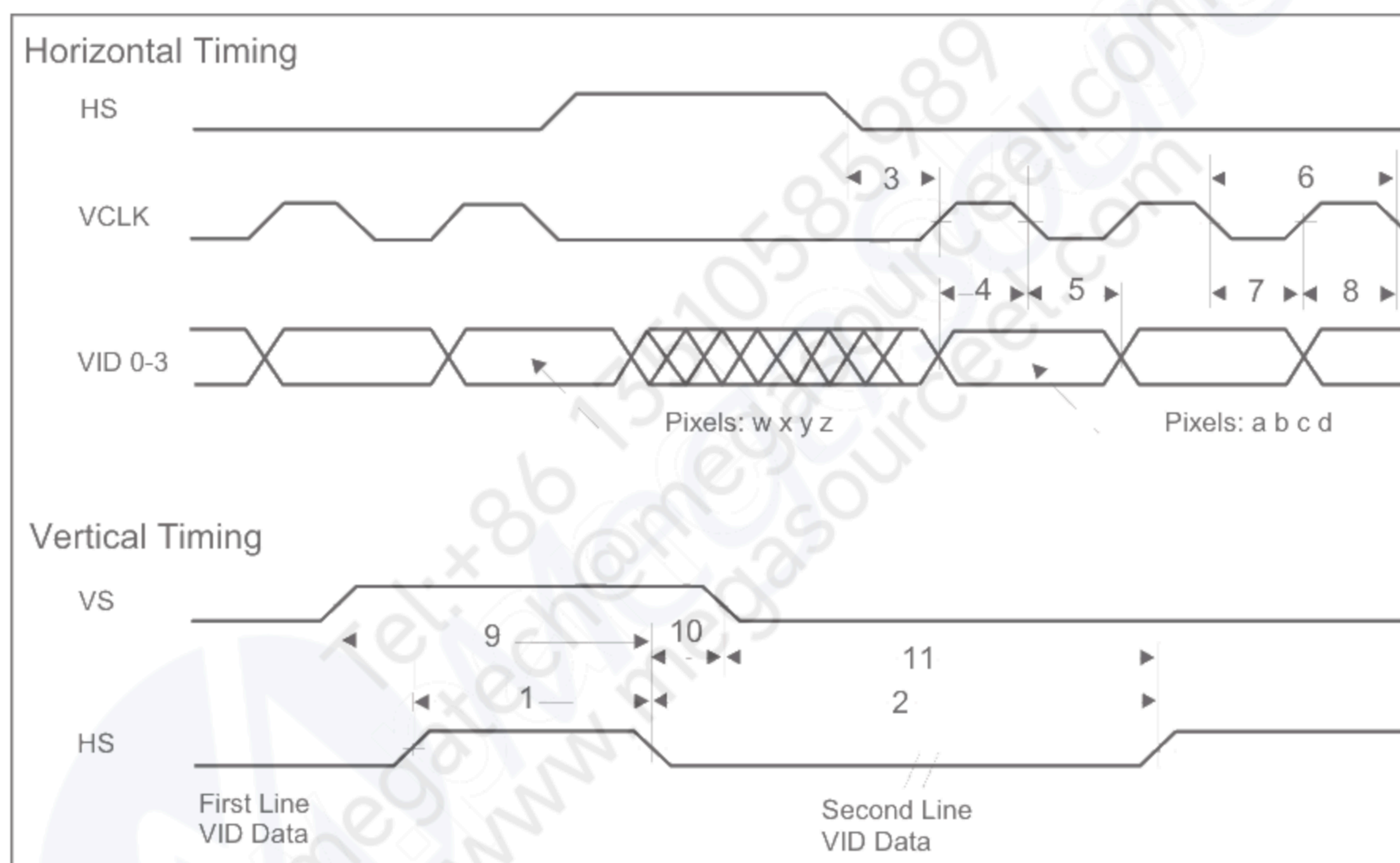


## 3.4 Interface information

Beneq TFEL Small Graphics Displays (SGD) incorporate an interface that is similar to many LCD interfaces. This interface is supported by a variety of off-the-shelf chip sets, which take care of all the display control functionality, freeing the system processor for other tasks. Designers should select the chip set that best suits their particular architecture and price point.

### 3.4.1 Video input signals

The end of the top line of a frame is marked by VS, vertical sync, signal as shown in Figure 2. The end of each row of data is marked by HS. A continuous low state of the VS input signal of 1.2 seconds will shut the display scan.



**Figure 2. Video input timing diagram**

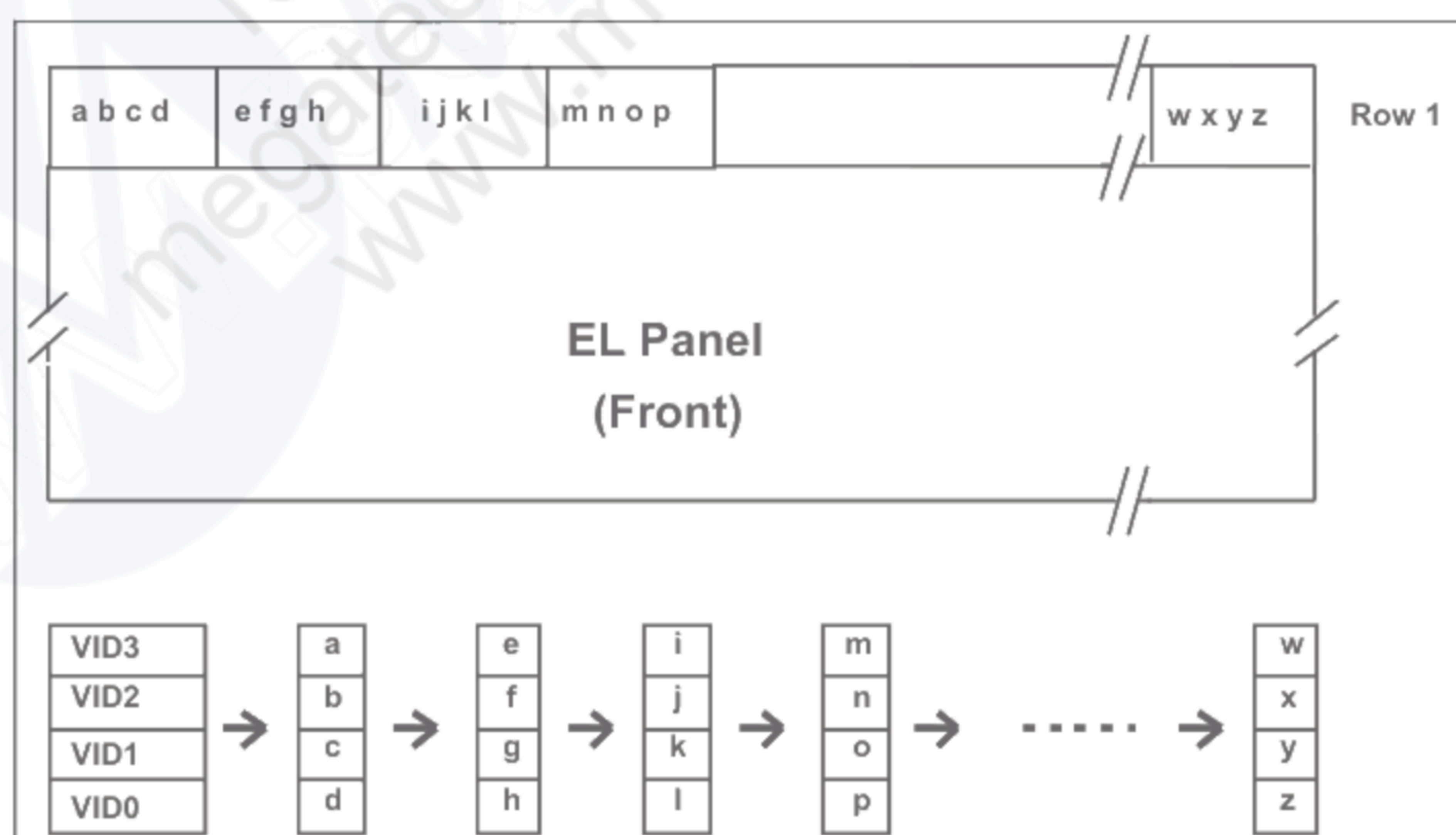
Timing is compatible with LCD graphics controllers such as the S1D13700 or RA8835.



**Table 4. Video input descriptions**

Num	Description	Symbol	Min.	Typ.	Max.	Units
1	HS high time	tHSh	100			ns
2	HS low time	tHSI	80			tVCLK
3	HS to VCLK rising edge	tHSsu	95			ns
4	VID setup to VCLK	tVIDsu	50			ns
5	VID hold from VCLK	tVIDhd	50			ns
6	Video clock period	tVCLK	140			ns
	VCLK rise, fall time	tVCLKrf		10	15	ns
7	VCLK low width	tVCLKl	30			ns
8	VCLK high width	tVCLKh	30			ns
9	VS high setup to HS low	tVShsu	140			ns
10	VS hold after HS	tVShd	140			ns
11	VS low setup to HS high	tVSl su	140			ns
12	HS period	tHS	34			μs
	VS period	tVS	240			tHS
	Frame rate	fVS	1		120	Hz

Input signals VID<sub>0</sub> through VID<sub>3</sub> contain the video data for the screen. Pixel information is supplied from left to right and from top to bottom, four pixels at a time. Video data for one row is latched on the fall of HS.



**Figure 3. Pixel location versus sequence of data**



### 3.5 Internal frame buffer

This display includes an internal frame buffer. The display frame rate and the display brightness are independent of user-supplied input data timing. The display frame rate can be controlled through the digital dimming feature as described below.

**CAUTION:** The display includes an internal frame buffer. In order to blank the display image in the event of a system malfunction, pull down the VS signal.

### 3.6 Dimming

There are two standard methods for dimming the EL320.240.36-HB display. Analog dimming using the J2 dimming connector described on page 7 of this manual allows for manual dimming from 100% to approximately 5% of the full brightness. To perform analog dimming, connect a 50 k $\Omega$  variable resistor between LUMA and GND. Alternatively, an external voltage or current mode D/A converter may be used to facilitate dimming by sinking a maximum of 250  $\mu$ A (for maximum dimming) from LUMA to GND on the input connector. Open circuit voltage is 4 V nominal.

The internal scan frequency can be controlled via the LUMC and LUMD inputs. When LUMC and LUMD are left open, the scan rate is determined by the SCAN signal (pin 4) on the data input connector. With the combination of LUMC and LUMD, the following and luminance levels are obtained:

**Table 5. Luminance control**

Approx. relative luminance	100%	75%	50%	30%	100%	50%
LUMD (internal pull up)	High	High	Low	Low	Open	Open
LUMC (internal pull up)	High	Low	High	Low	Open	Open
SCAN (J1 pin 4)	Open	Open	Open	Open	High	Low

### 3.7 Self-test mode

The display incorporates a self-test mode composed of two patterns displayed at maximum frame rate for approximately 30 seconds each, and then repeated. The patterns are as follows: 50/50 Checkerboard and Full On. The self-test mode is entered by leaving pin 3 on J1 unconnected or pulled high. This pin has an internal pull-up. Connect pin 3 on J1 to ground for normal display operation.



## 3.8 Optical

**Table 6. Optical characteristics**

Luminance		
L <sub>on</sub> (areal), min	120 cd/m <sup>2</sup>	Screen center, maximum frame rate
L <sub>on</sub> (areal), typ	150 cd/m <sup>2</sup>	Screen center, maximum frame rate
L <sub>off</sub> (areal), max	0.3 cd/m <sup>2</sup>	5 points: center plus four corners measured 1.0 ±0.25" from adjacent bezel edges, @ 120 Hz
Non-uniformity		
All pixels fully lit	35%	Maximum difference two of five points, using the formula: BNU%=[1- (min_lum/max_lum)] x 100%
Luminance variation (temperature)		
Maximum	±25%	Across the operating temperature range
Luminance variation (time)		
Maximum	< 20%	10,000 hours at 25°C ambient
Viewing angle		
Minimum	> 160° in all directions; no contrast or luminance change	
Contrast ratio (typical)		
Typical	90:1	@ 500 lux ambient, maximum frame rate
	8:1	@ 10,000 lux ambient, maximum frame rate



## 3.9 Environmental

**Table 7. Environmental characteristics**

<b>Temperature</b>	
Operating	-40 °C to +85 °C
Operating Survival	-50 °C to +95 °C
Storage	-50 °C to +105 °C
<b>Humidity</b>	
Non-condensing, operating	93% RH max at +40 °C, per IEC 60068-2-78
Condensing, non-operating	95% RH max at +55 °C, per IEC 60068-2-30
<b>Altitude</b>	
Operating/non-operating	0 to 18 km (58k ft), per IEC 60068-2-13
<b>Vibration</b>	
Random Operating/non-operating	0.05 g <sup>2</sup> /Hz, ASD level, 5-500 Hz per IEC 60068-2-64, test Fdb.
<b>Shock</b>	
Operating/non-operating	100 g, 6 ms, half sine wave per IEC60068-2-27, test Ea.

## 3.10 Reliability

The display MTBF is to be greater than 50,000 hours at 120 Hz with a 90% confidence level at 25 °C.

## 3.11 Safety and EMI performance

The display will not inhibit the end product from obtaining these certifications: IEC 950, IEC 601-1-1, UL2601, CSA 22.2 #601-M89, FCC Docket, Part 15, Subpart J, Class B; CISPR22, Class B; and VDE 871/VFG243 Class B.

## 3.12 Optional features

Conformal coating and anti-glare filters are available as an option.



### 3.13 Mechanical characteristics

**Table 8. Mechanical characteristics**

<b>Display external dimensions</b>		
millimeters (inches)	width	148.1 (5.83)
	height	104.7 (4.12)
without locking connector	depth	20 (0.8)
with locking connector		
<b>Weight (typical)</b>		183 g (6.3 oz)
<b>Fill factor</b>		74%
<b>Display active area</b>		
millimeters (inches)	width	115.1 (4.5)
	height	86.3 (3.40)
<b>Pixel size</b>		
	width	0.31 (0.012)
	height	0.31 (0.012)
<b>Pixel pitch</b>		
millimeters (inches)	Width	0.36 (0.014)
	Height	0.36 (0.014)

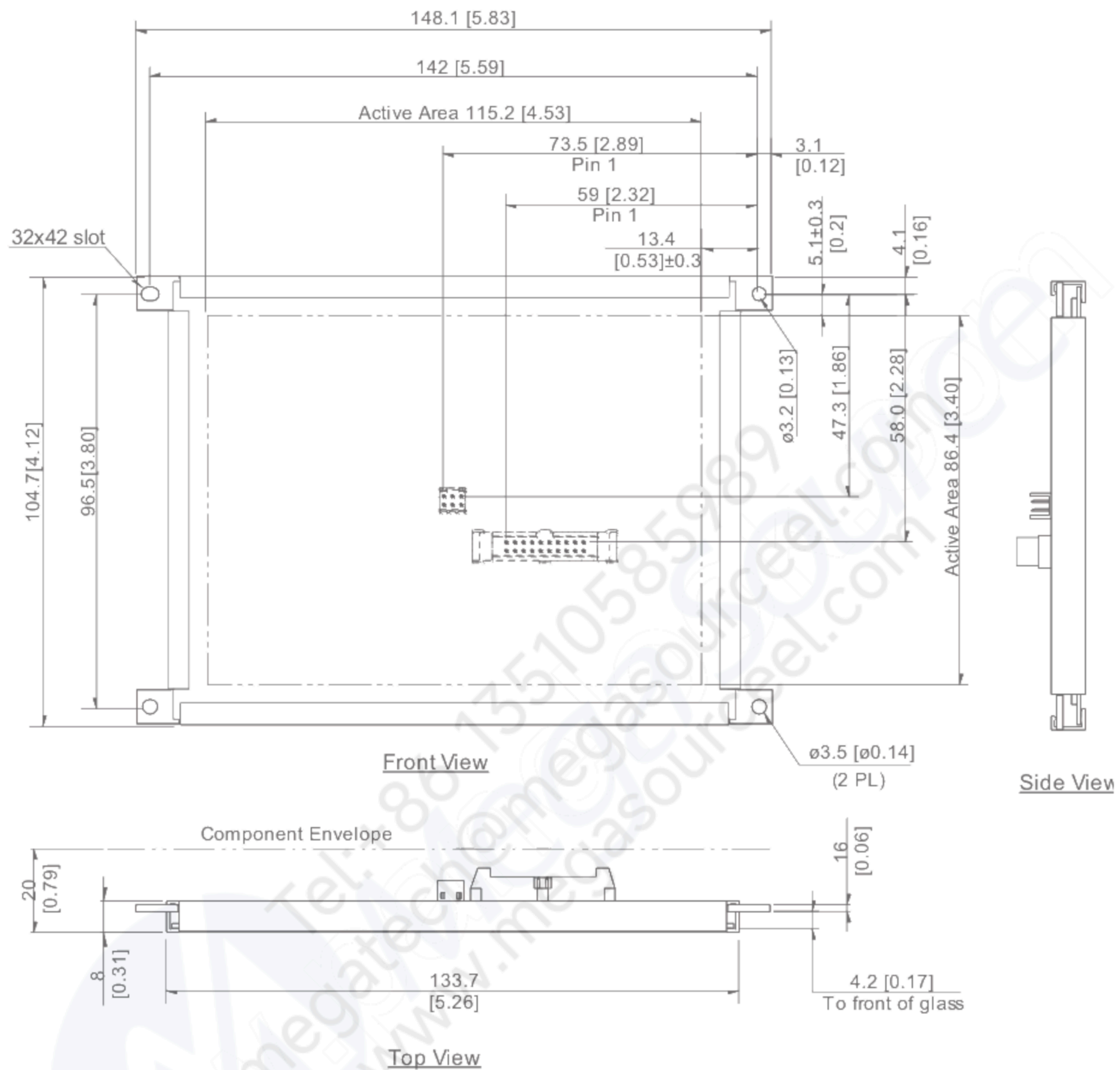
### 3.14 Component envelope

The component envelope shown in Figure 4 illustrates the distance the components extend behind the display. Tall components do not necessarily fill this area. Beneq reserves the right to relocate components within the constraints of the component envelope without prior customer notification. For this reason, Beneq advises users to design enclosure components to be outside the component envelope.

Device designers will need to consider their specific system requirements to determine the spacing necessary to maintain the specified ambient temperature.

Air flow and surrounding component materials will affect the depth of the air gap.





Dimensions are in millimeters; inches in brackets.

Tolerances unless specified

.x ±0.50 [0.02]

.xx ±0.25 [0.01]

**Figure 4. Display dimensions**



## 4 Description of warranty

Seller warrants that the Goods will conform to published specifications and be free from defects in material during warranty time from delivery. To the extent that goods incorporate third-party-owned software, seller shall pass on seller's licensor's warranty to buyer subject to the terms and conditions of seller's license.

Warranty repairs shall be warranted for the remainder of the original warranty period. Buyer shall report defect claims in writing to seller immediately upon discovery, and in any event, within the warranty period. Buyer must return goods to seller within 30 days of seller's receipt of a warranty claim notice and only after receiving seller's return goods authorization. Seller shall, at its sole option, repair or replace the goods.

If goods were repaired, altered or modified by persons other than seller, this warranty is void. Conditions resulting from normal wear and tear and buyer's failure to properly store, install, operate, handle or maintain the goods are not within this warranty. Repair or replacement of goods is seller's sole obligation and buyer's exclusive remedy for all claims of defects. If that remedy is adjudicated insufficient, Seller shall refund buyer's paid price for the goods and have no other liability to buyer.

All warranty repairs must be performed at seller's authorized service center using parts approved by seller. Buyer shall pay costs of sending goods to seller on a warranty claim and seller shall pay costs of returning goods to buyer. The turnaround time on repairs will usually be 30 working days or less. Seller accepts no added liability for additional days for repair or replacement.

If seller offers technical support relating to the goods, such support shall neither modify the warranty nor create an obligation of seller. Buyer is not relying on seller's skill or judgment to select goods for buyer's purposes. Seller's software, if included with goods, is sold as is, and this warranty is inapplicable to such software.

SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



## 5 Ordering information

Product	Part Number	Description
EL320.240.36-HB	996-0292-00LF	5.6" (142 mm) diagonal, quarter VGA (QVGA) high-bright display, -40 °C to +85 °C operating temperature
EL320.240.36-HB CCB	996-0292-06LF	Same as EL320.240.36 HB, but with conformal coating added to the circuit board

Design and specifications are subject to change without notice.

Beneq continues to provide optional, and in many cases custom, features to address the specific customer requirements. Consult Beneq Sales for pricing, lead time and minimum quantity requirements.

## 6 Support and service

Beneq Oy is a Finnish company based in Espoo, Finland, with a world-wide sales distribution network. Full application engineering support and service are available to make the integration of Lumineq displays as simple and quick as possible for our customers.

**RMA Procedure:** For a Returned Material Authorization number, please contact Beneq Oy by email (rma.lumineq@beneq.com) with the model number(s), serial number(s) and brief description of the problem. When returning goods for repair, please include a brief description of the problem, and mark the outside of the shipping container with the RMA number.



## 7 RoHS II

Beneq Products OY is committed to continuous improvement. As part of this process we are fully in support of EU directive 2011/65/EU, the Restriction of Hazardous Substances, commonly known as RoHS II or RoHS Recast, which, compared to RoHS, keeps the restrictions on the original six hazardous substances, including lead (Pb) in electronic equipment. It also expands these restrictions to previously exempted categories including medical devices and monitoring and control instruments.

Beneq part number with an "LF" suffix designation indicates RoHS compliance, as shown on the part number label affixed to the display and on the box containing the display.

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